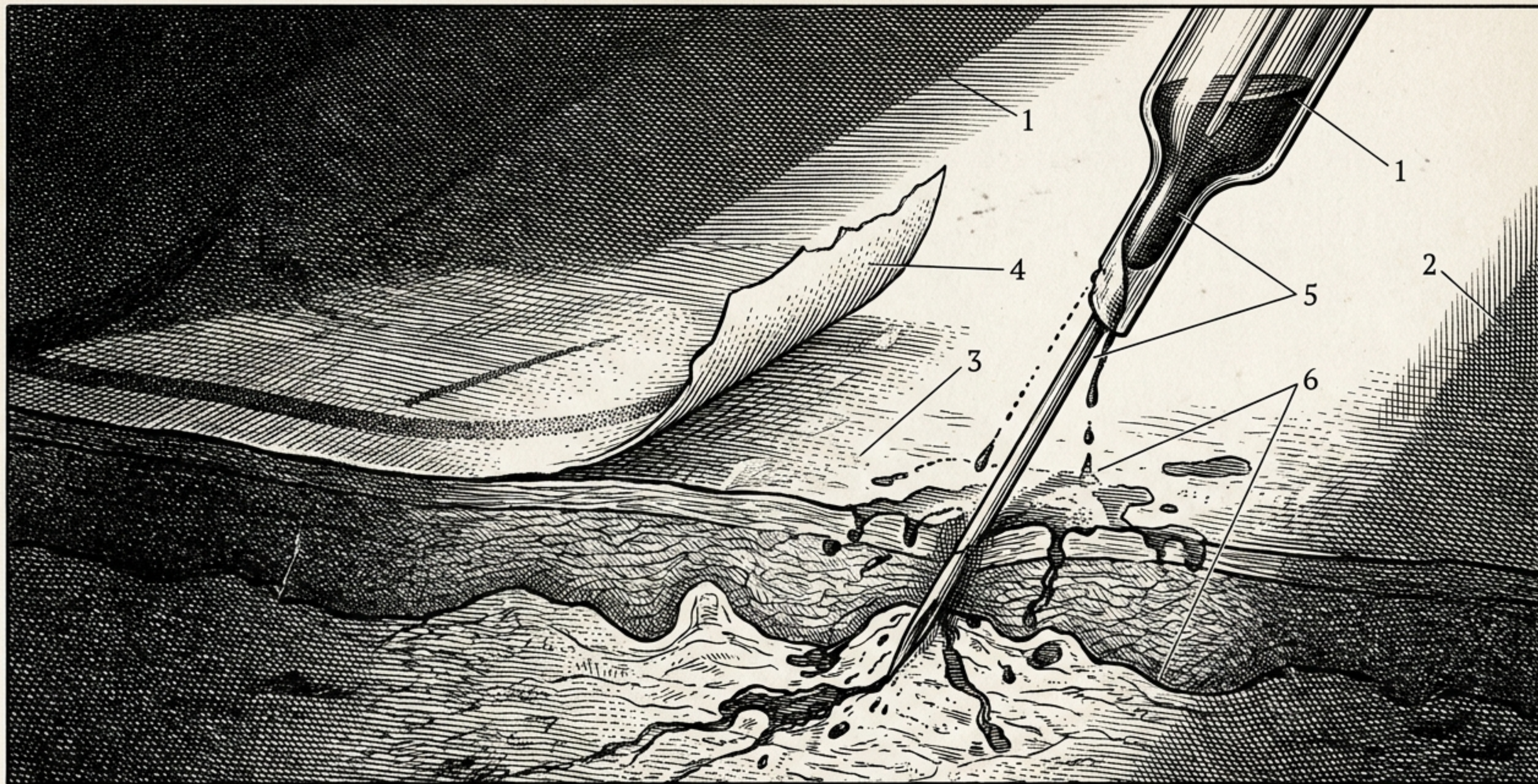


1. Shadow across work area 4. Lifting stencil
2. Visual dead zones 3. Damp skin surface
4. Lifting stencil 5. Changing ink consistency
6. Shifting needle depth



Humidity creates damp skin and lifts stencils while single-point lighting creates visual dead zones.

ENVIRONMENTAL CONTROLS PROTECT THE CANVAS