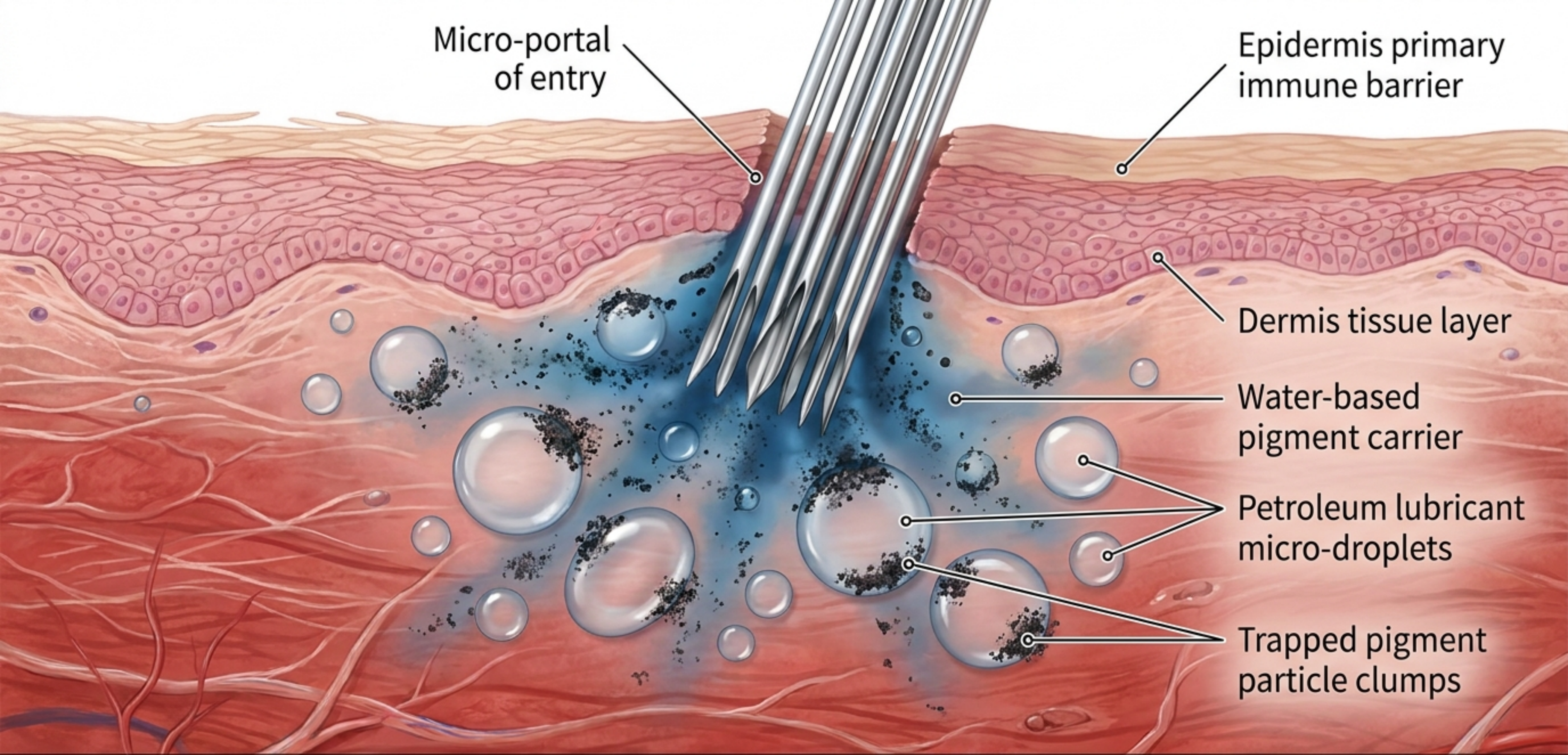




Petroleum-based lubricants in water-based inks form micro-droplets that float within the carrier.

Inconsistent saturation in healed work