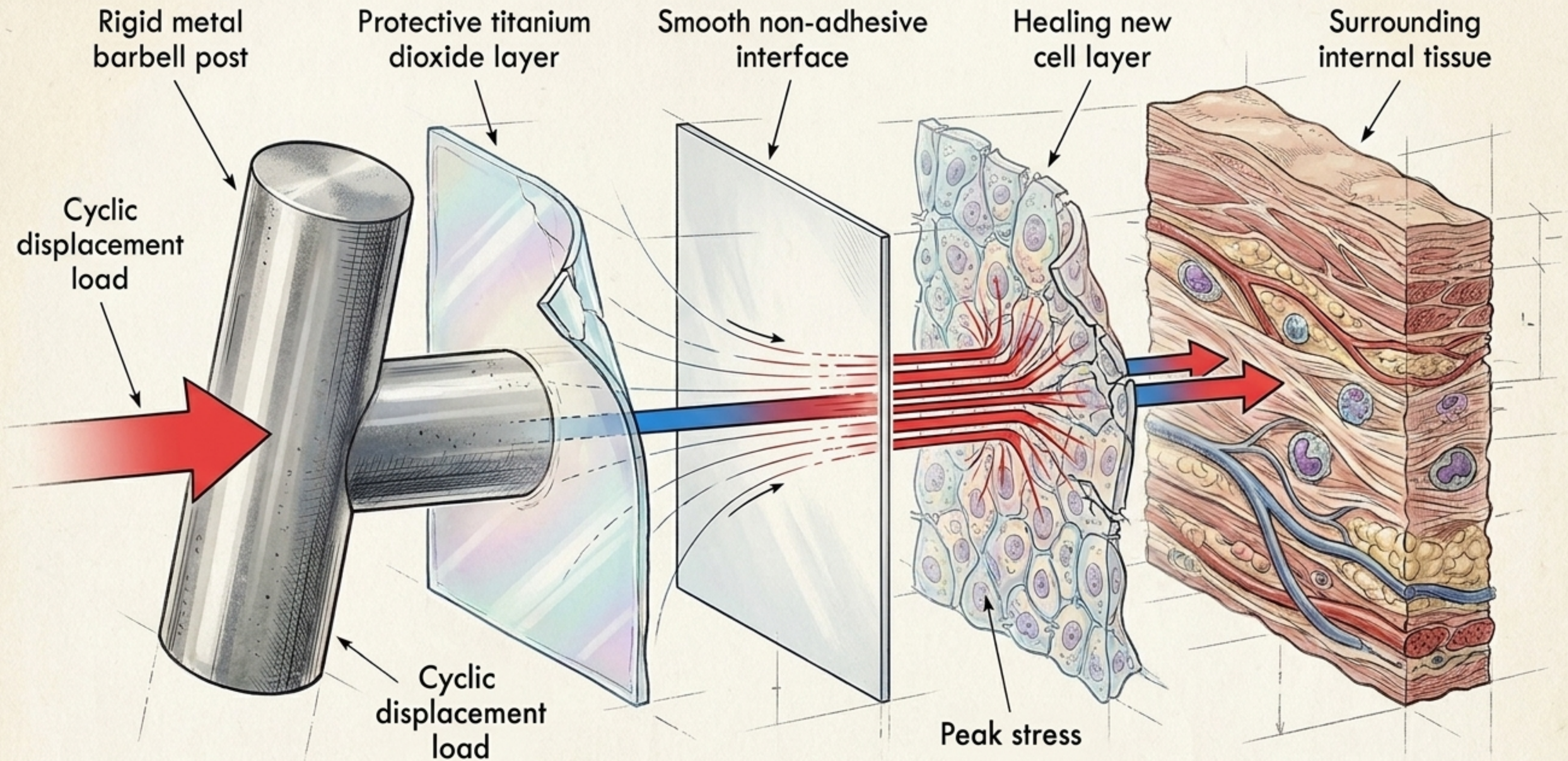




Rigid metal bars transfer cyclic displacement loads directly to the delicate entry and exit points.
PEAK STRESS CONCENTRATES AT WOUND MARGINS