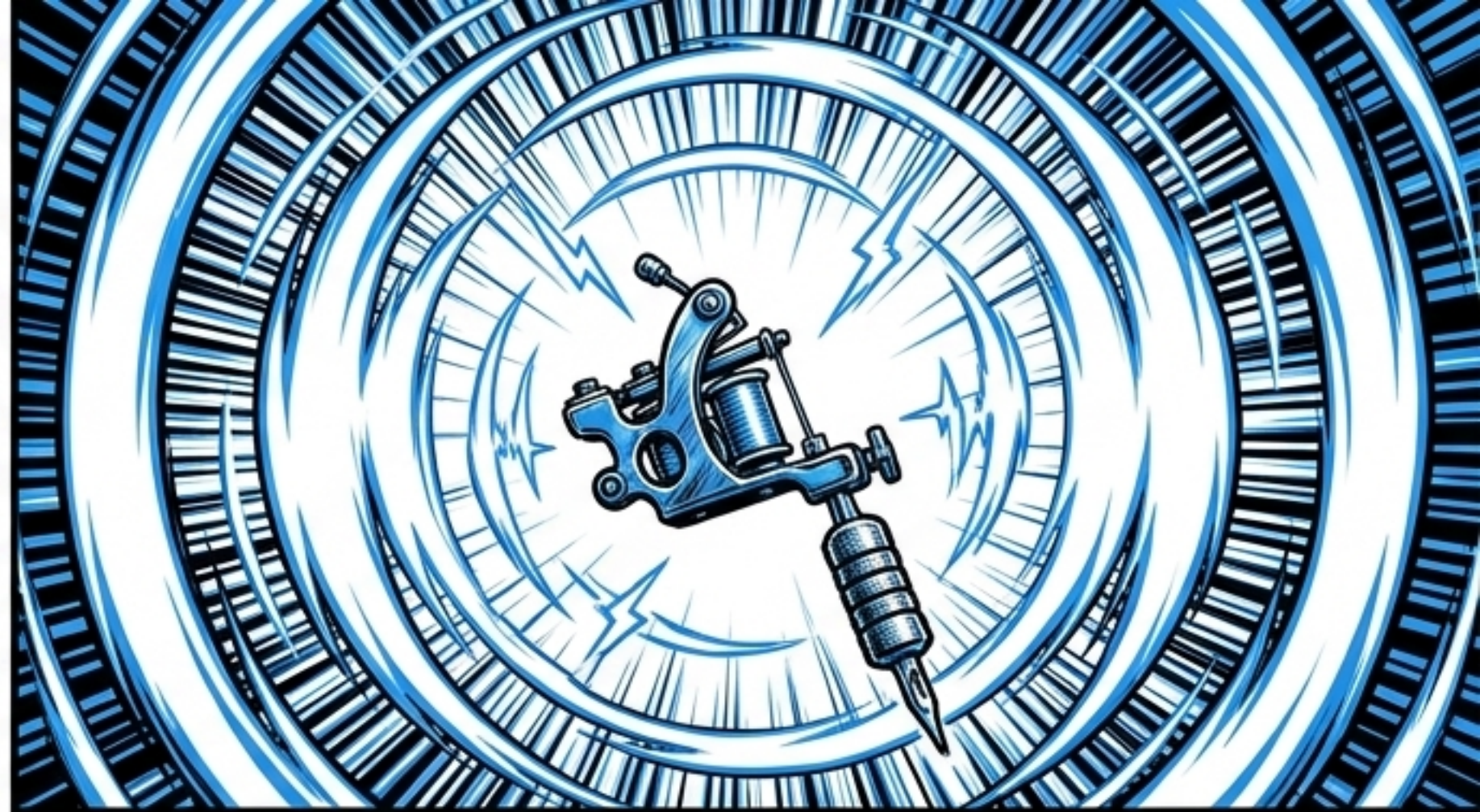




Coil machines operate with a hammer-like motion that creates a loud buzzing sound.
"Subtle acoustics were never an option."