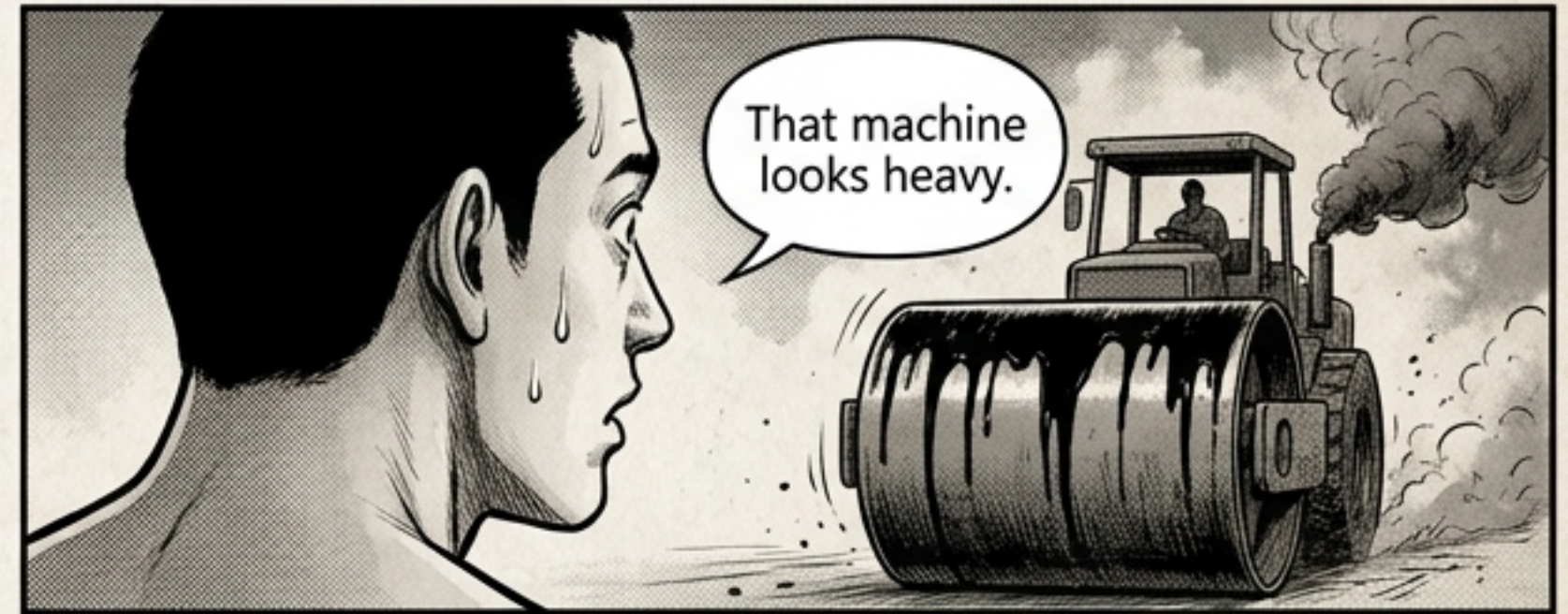




Bold traditional linework and large fills increase tissue stress compared to minimal designs.
The industrial asphalt roller sped up the shading process considerably.