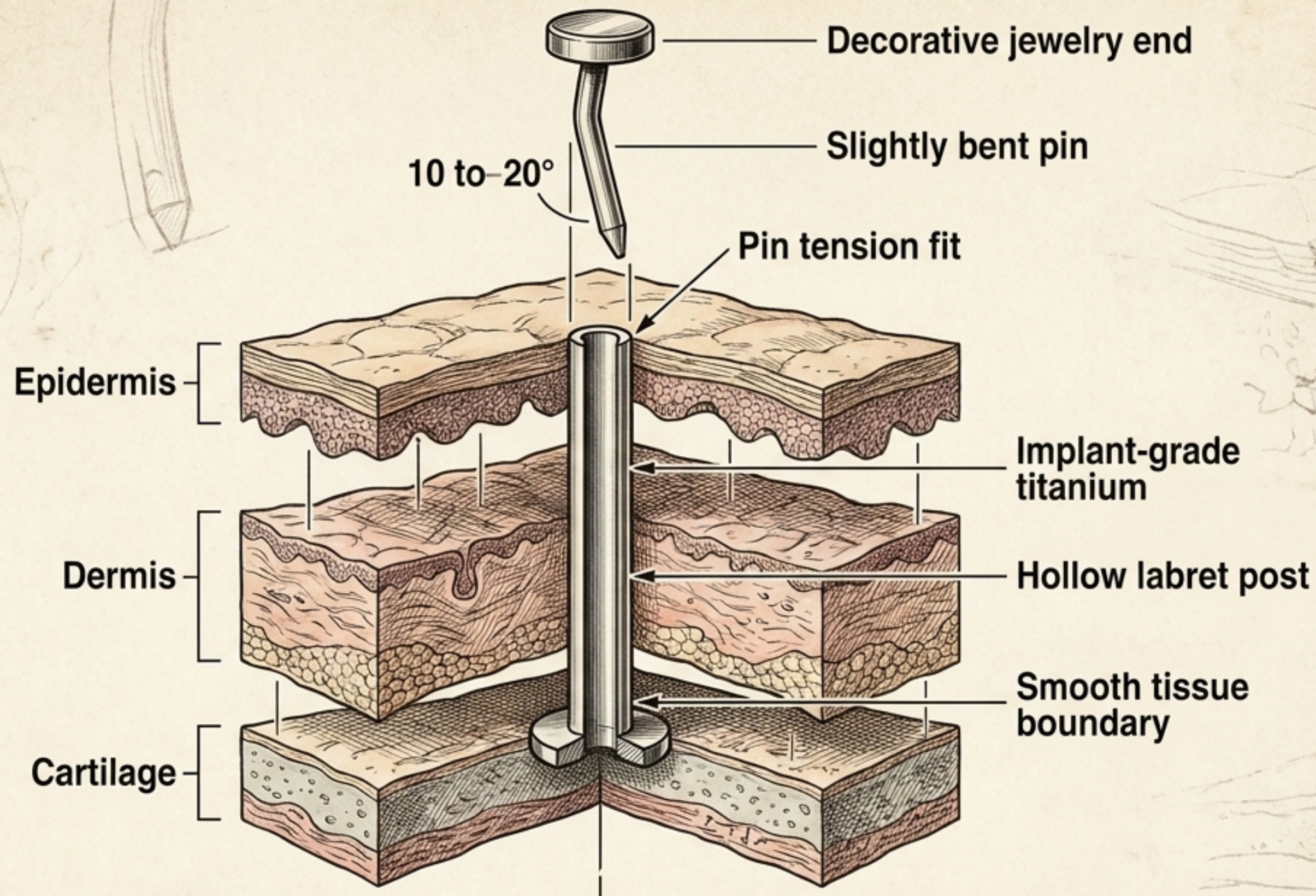




A slightly bent pin creates a secure tension fit inside a smooth hollow post.

THE MECHANICS OF THREADLESS JEWELRY