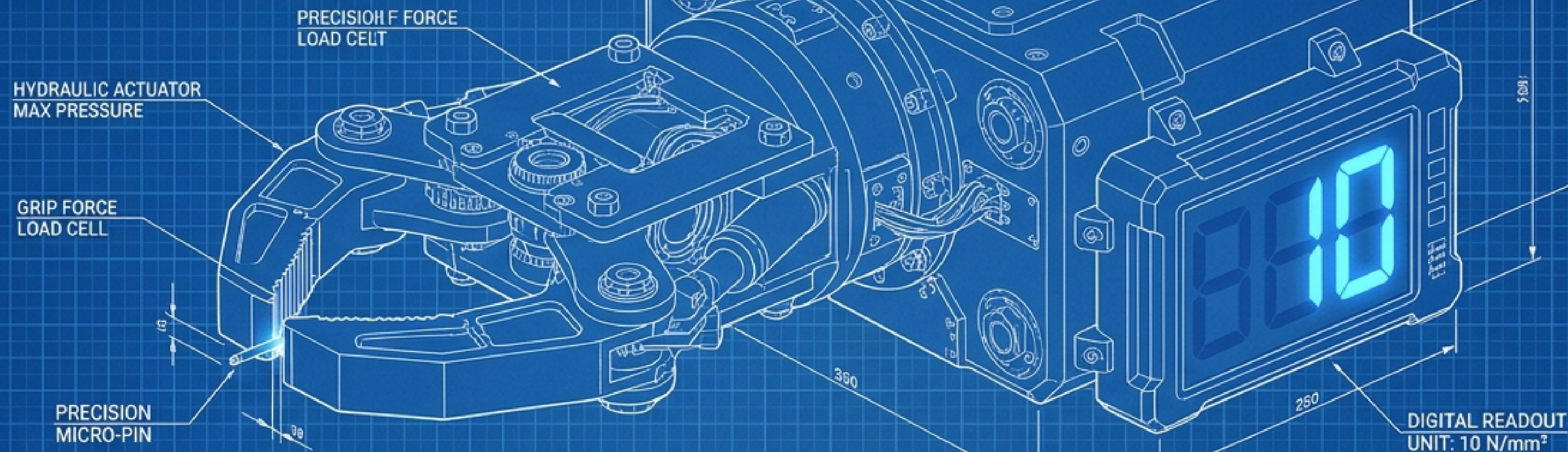




The pin is inserted about one third of the way into the shaft and bent between 10 and 20 degrees.
Precision engineering applied to shiny things.