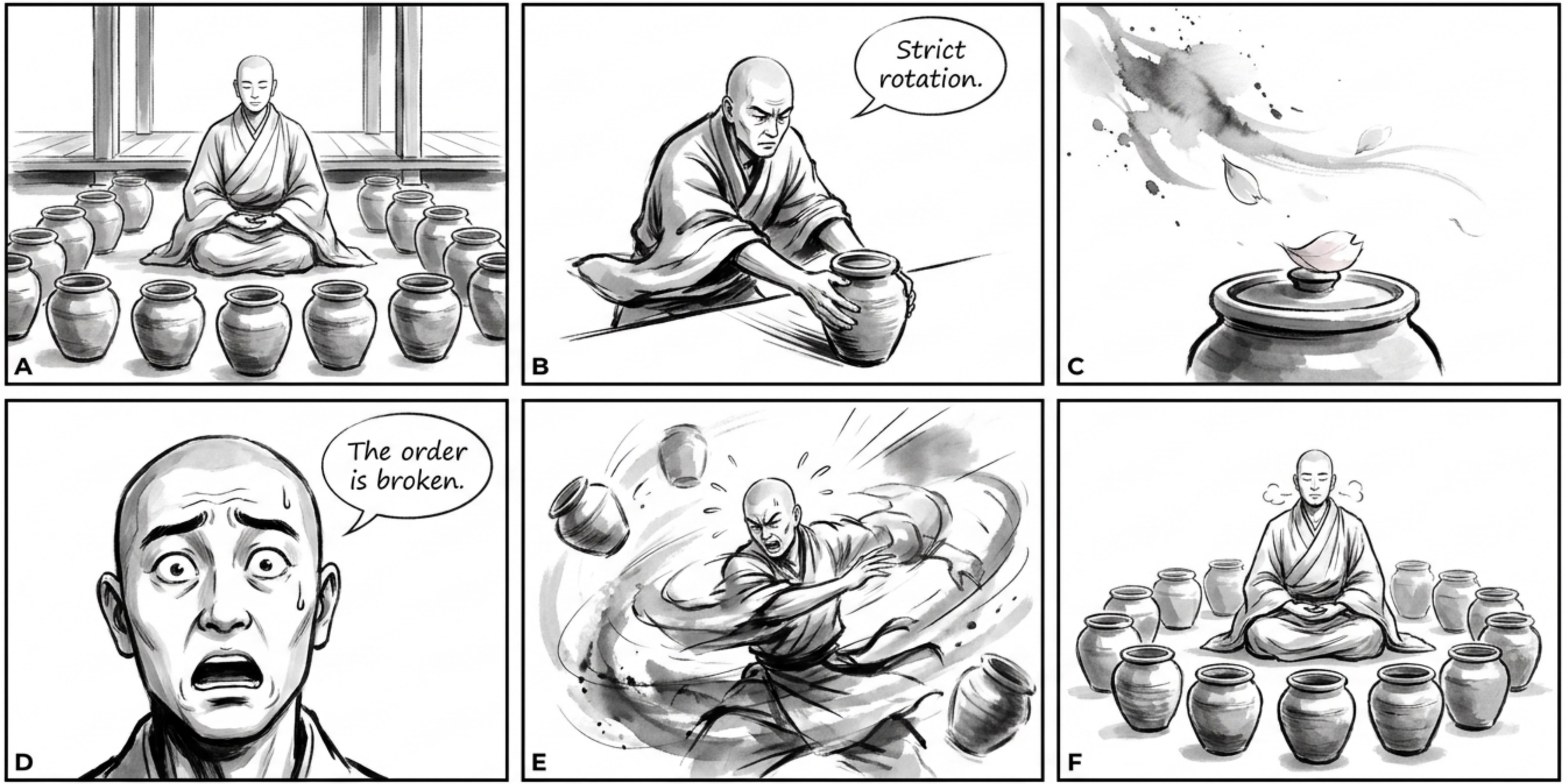


Inks utilizing preservation-free systems require a higher dependence on manufacturing controls and strict stock rotation.

**Perfect harmony demands relentless inventory management.**