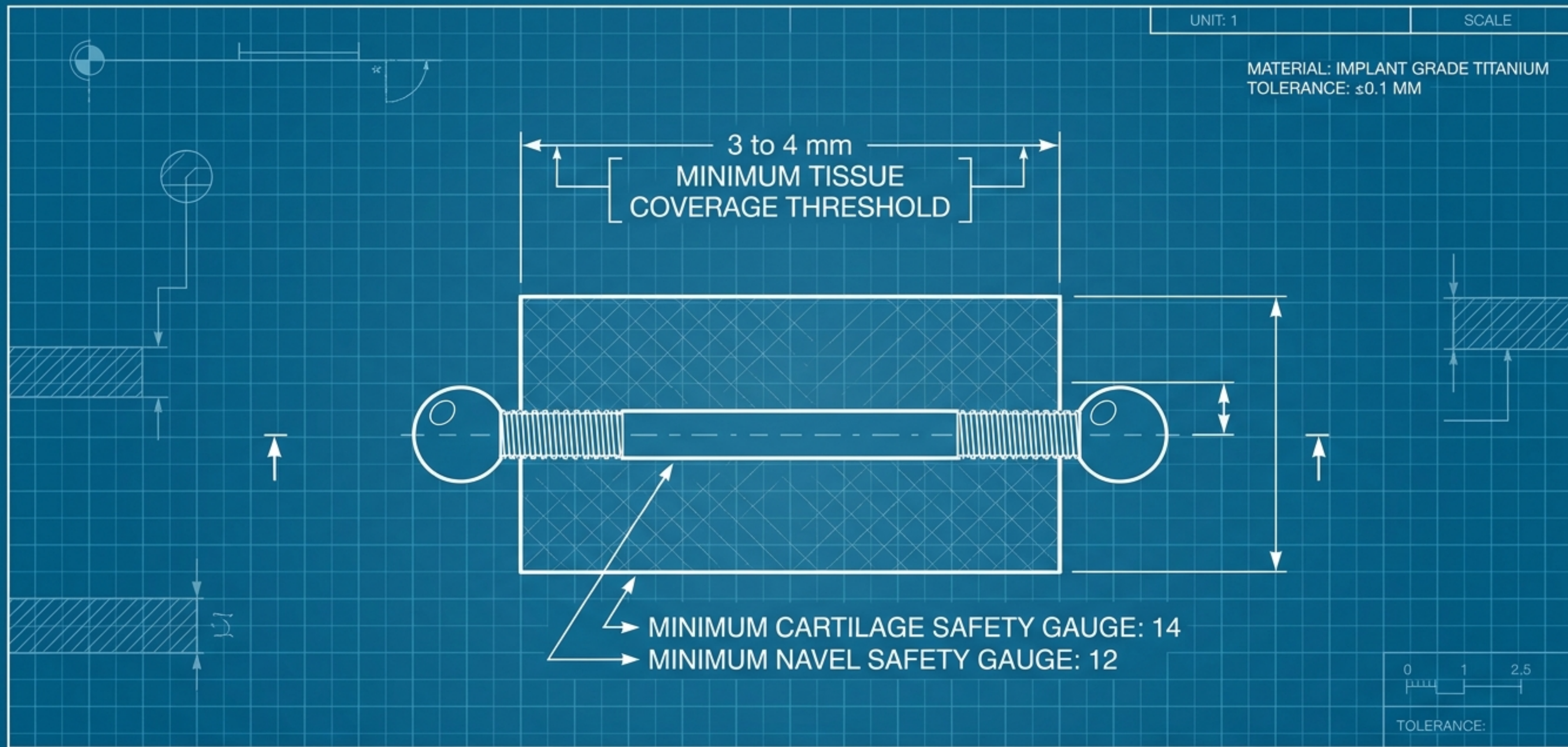




Shallow placements and thin gauges accelerate mechanical rejection.

ADEQUATE DEPTH IS REQUIRED FOR STABILITY.