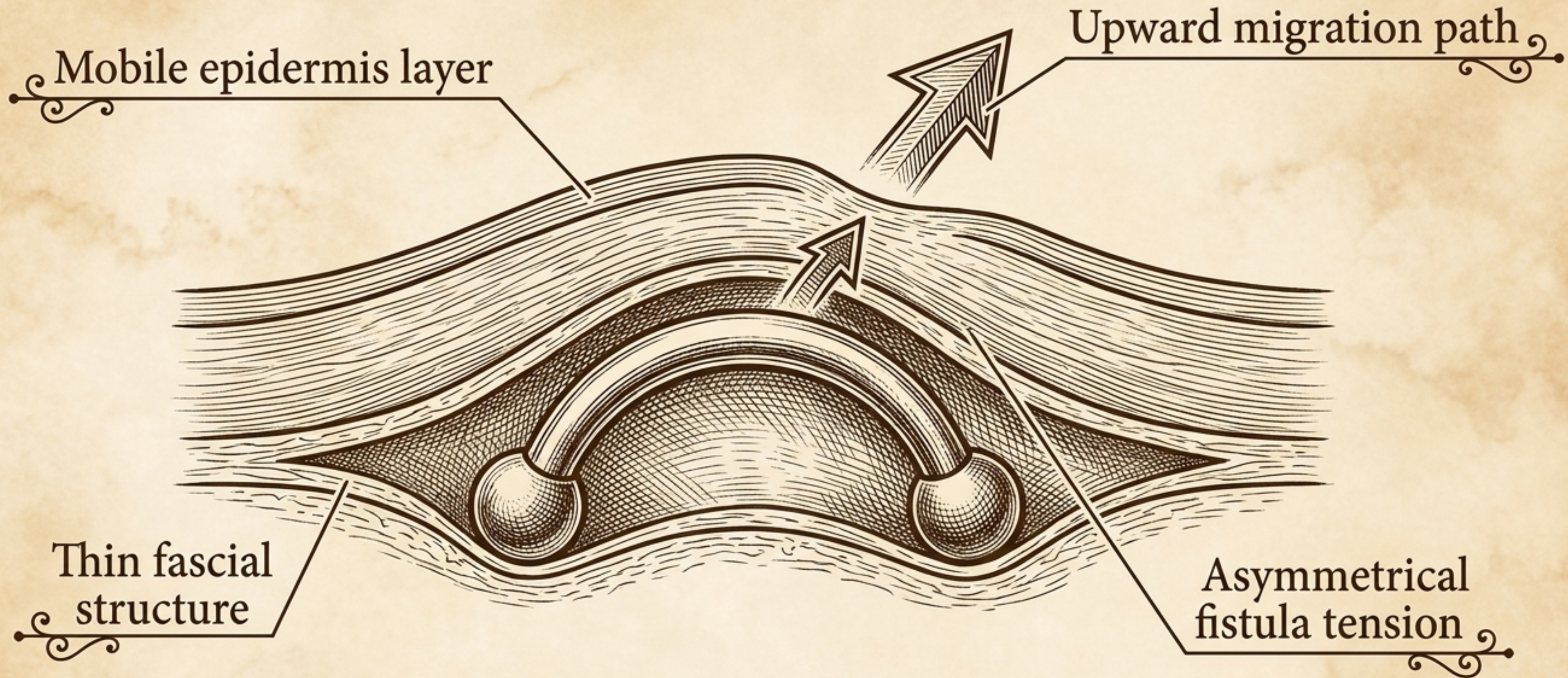




Angled needle placement places uneven pressure against the tissue.
THE SIDE WITH GREATER TENSION THINS FIRST.