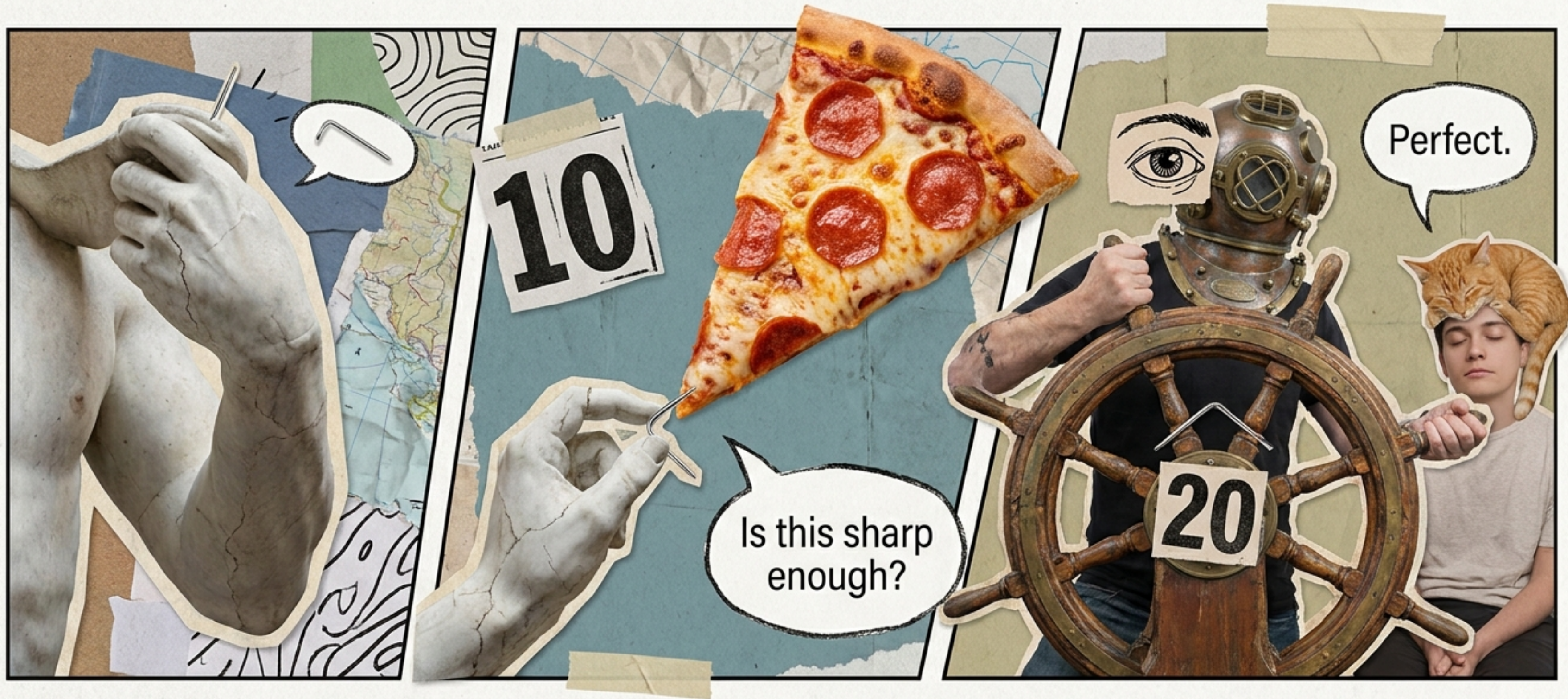




A threadless jewelry pin is bent about 10 to 20 degrees to lock the pieces together by tension.
Engineering a flawless fit using nothing but vibes and finger strength.