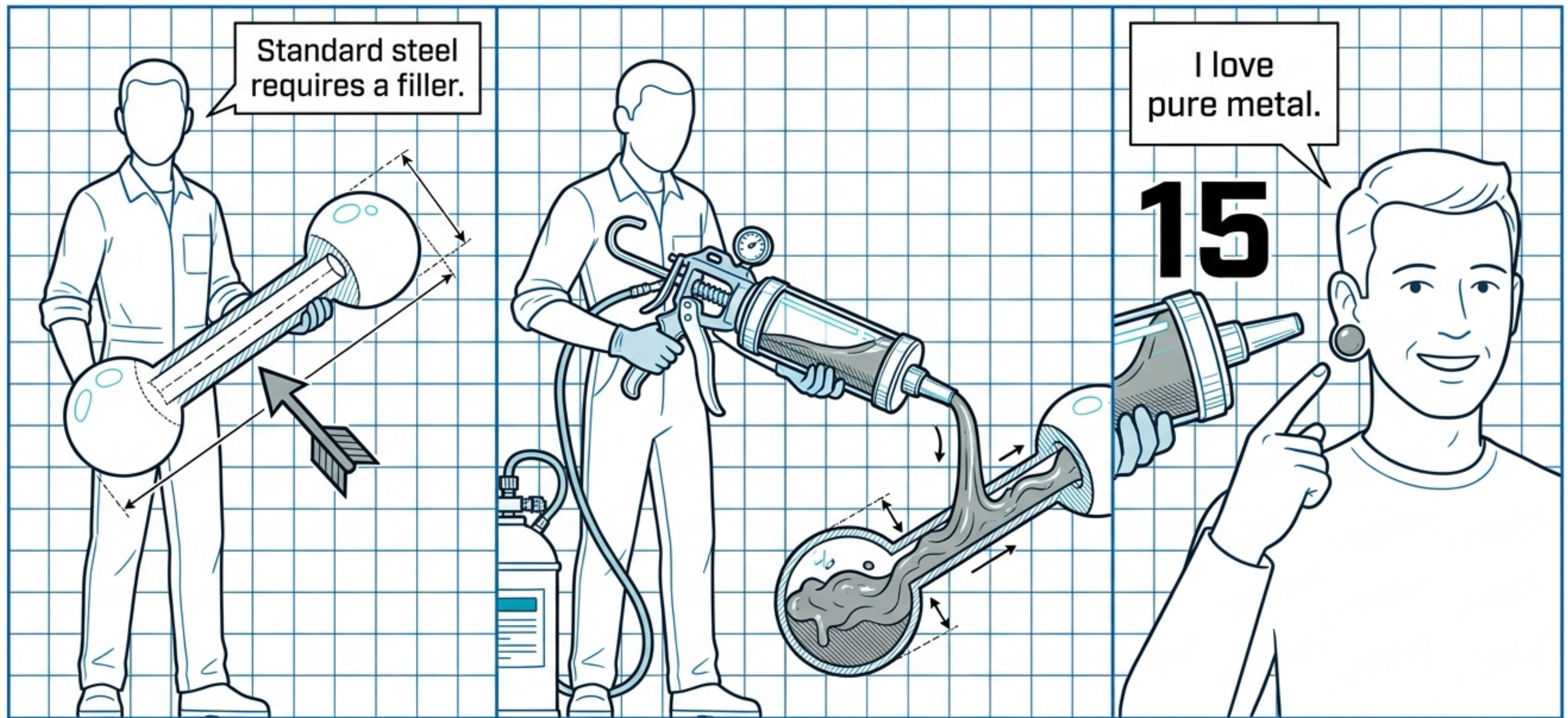




Nickel (about 15% by volume) is dissolved in 316 steel alloy.

Some ingredients are best kept a mystery.