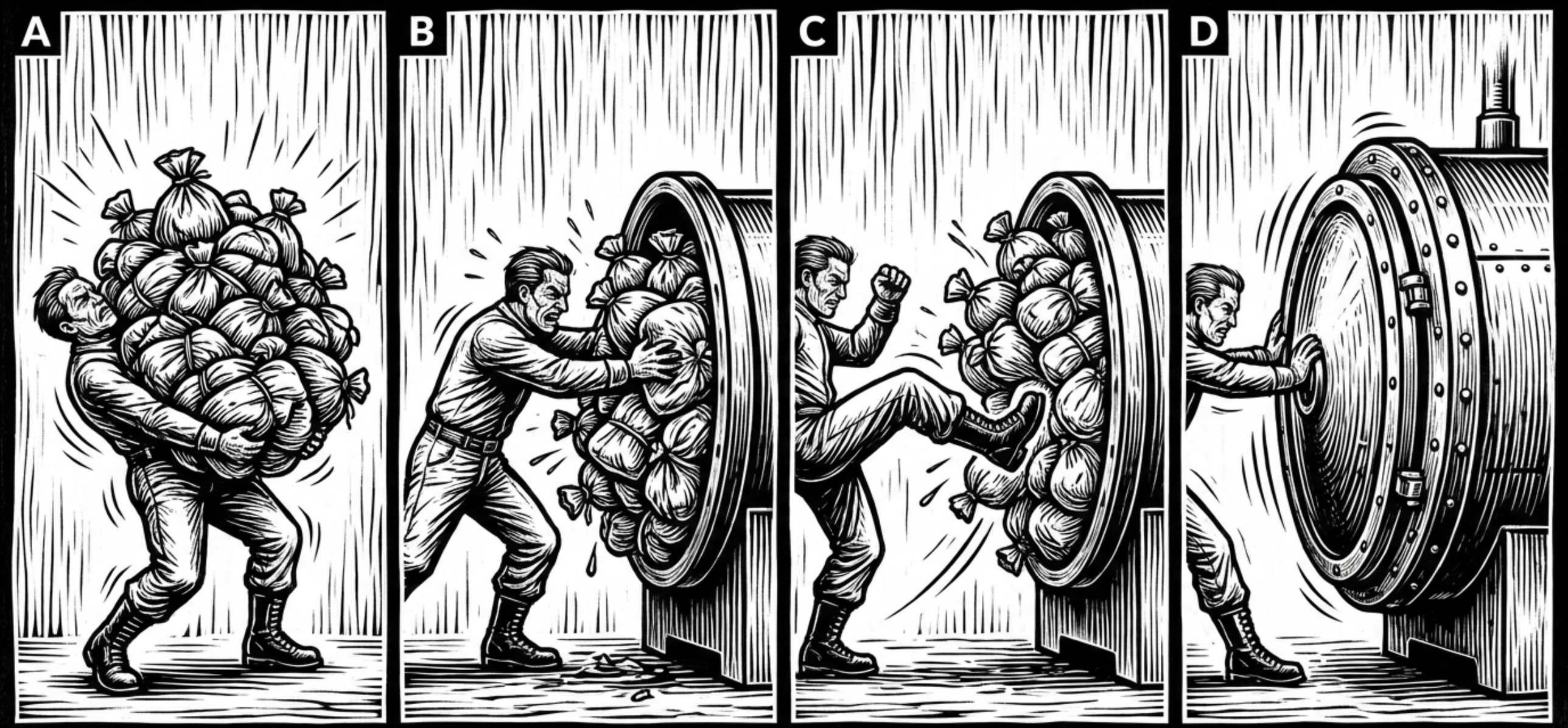

Packing instruments too tightly prevents steam penetration throughout the load.

Steam requires a generous amount of personal space.