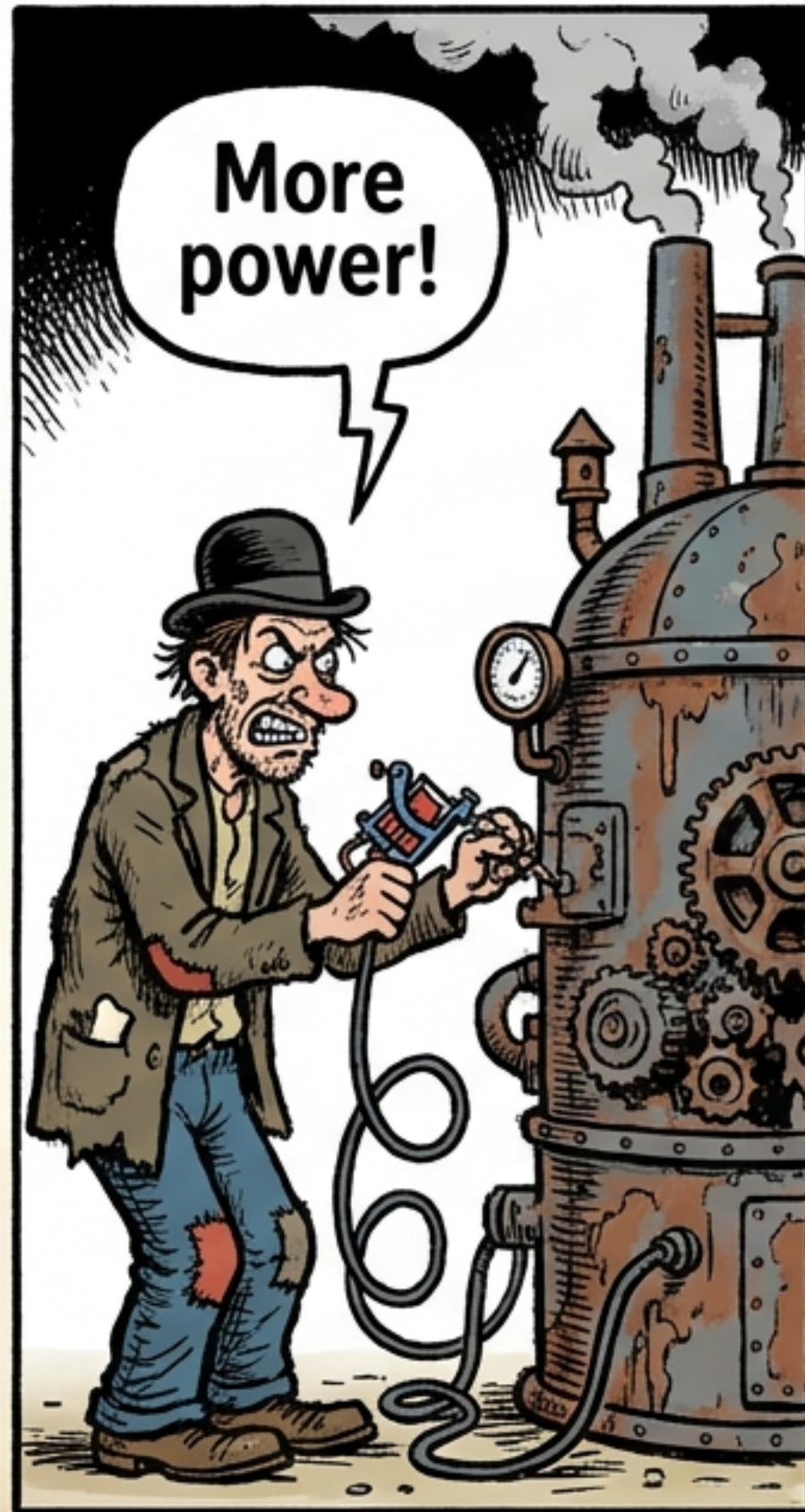




Driving the needle faster with excess power prevents full retraction between cycles and produces shallower penetration.



Maximum effort reliably produces a perfect invisible masterpiece.

