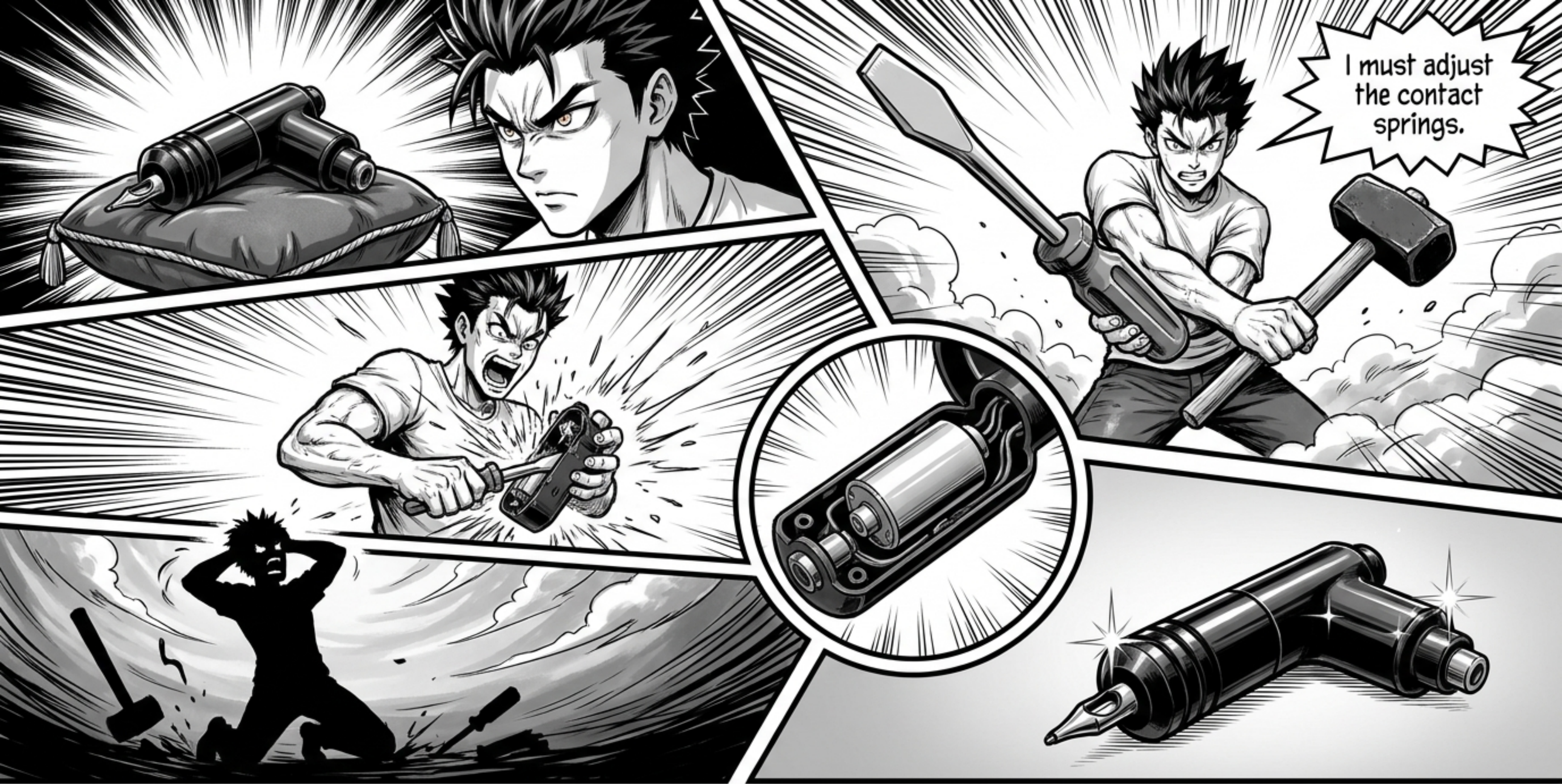




Because coil machines use electromagnetic force rather than a motor, their timing is controlled through the physical tuning of springs and screws. Mechanical problems require mechanical persuasion.