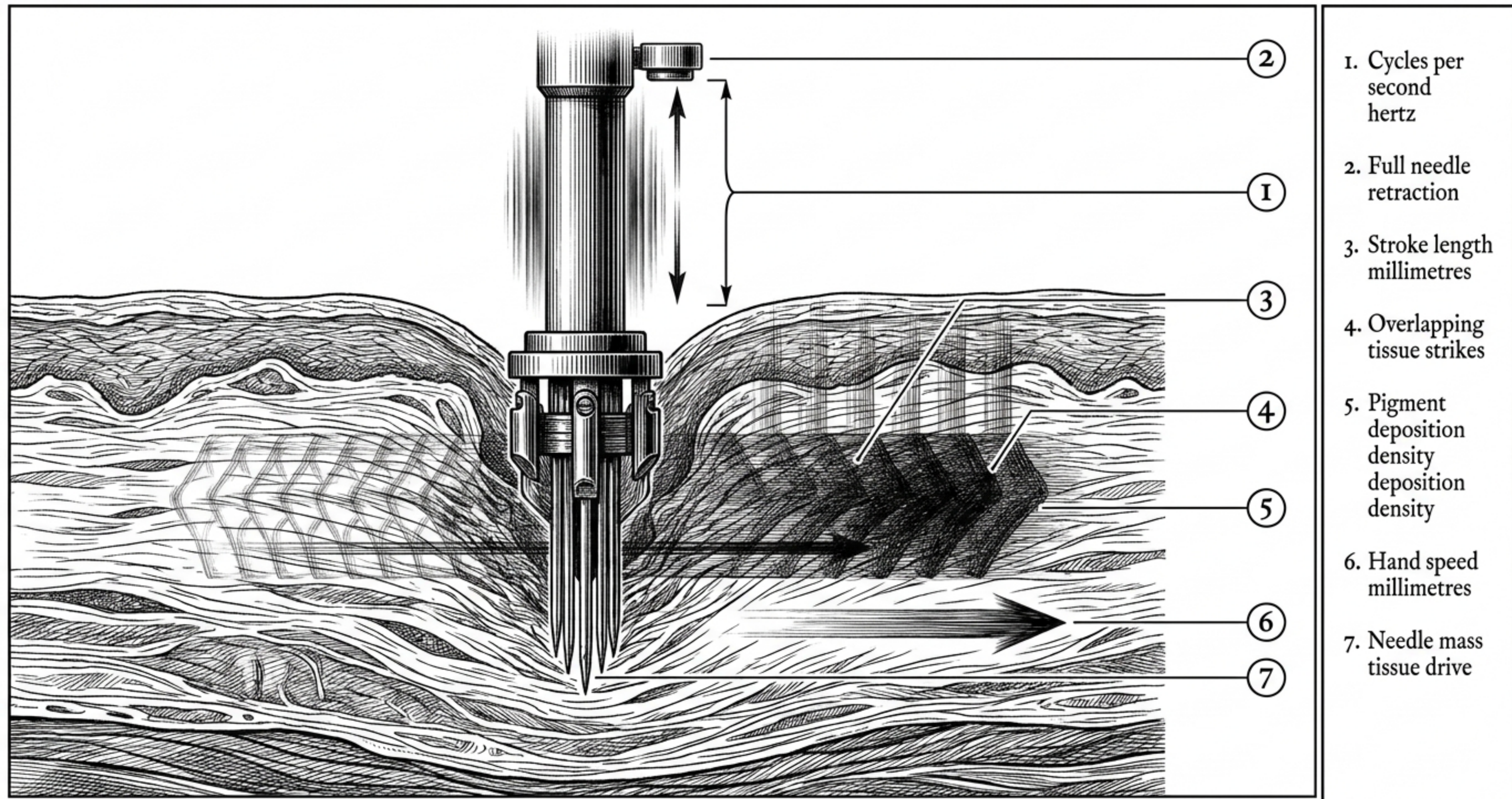




The outcome is governed by the interacting triangle of voltage, hand speed, and stroke length around the needle configuration. **THE TRIANGLE GOVERNS THE RESULT.**