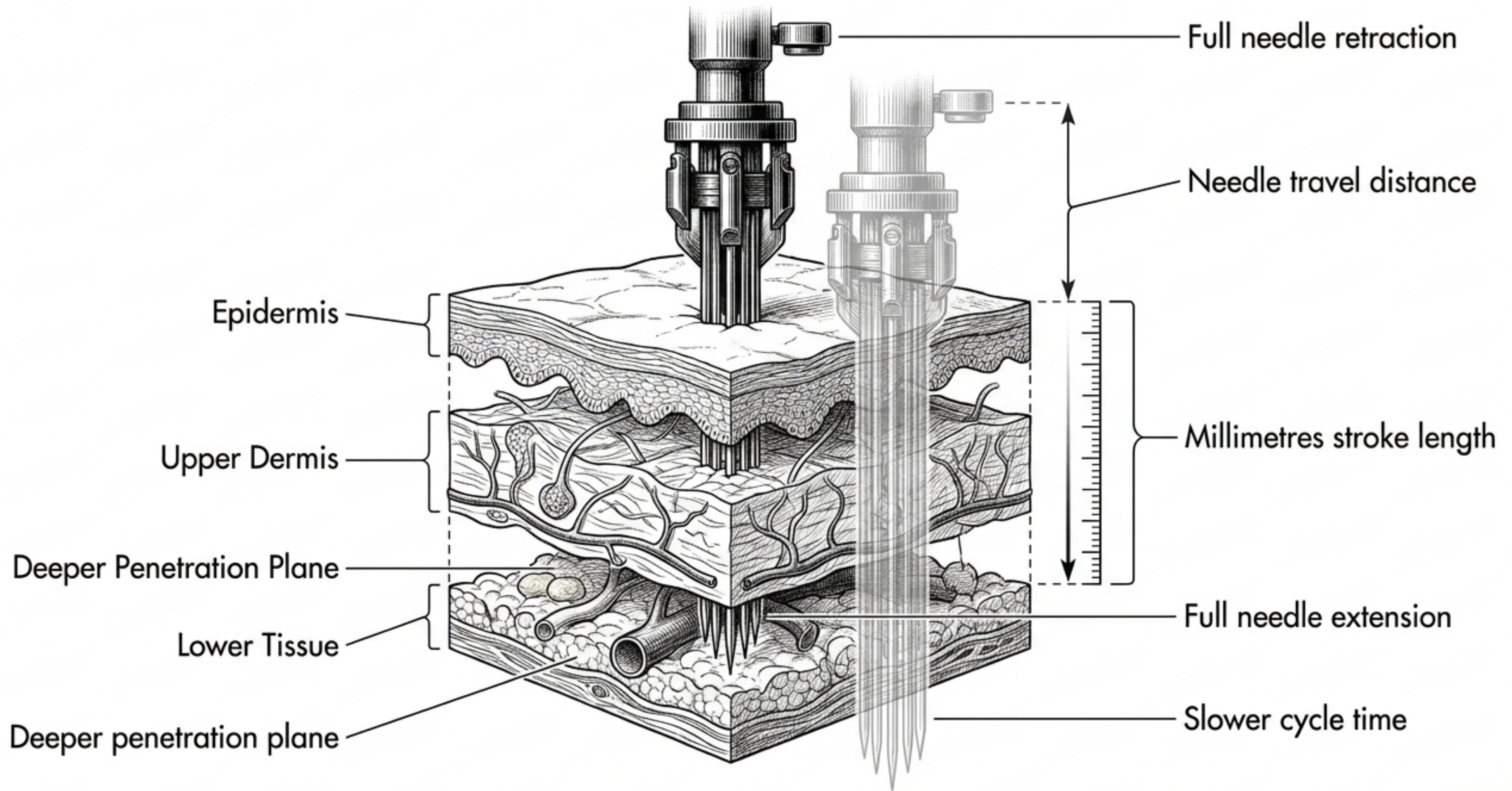




Longer stroke equals deeper penetration but slower cycle time at any given voltage as the needle travels farther.
STROKE DICTATES PENETRATION DEPTH.