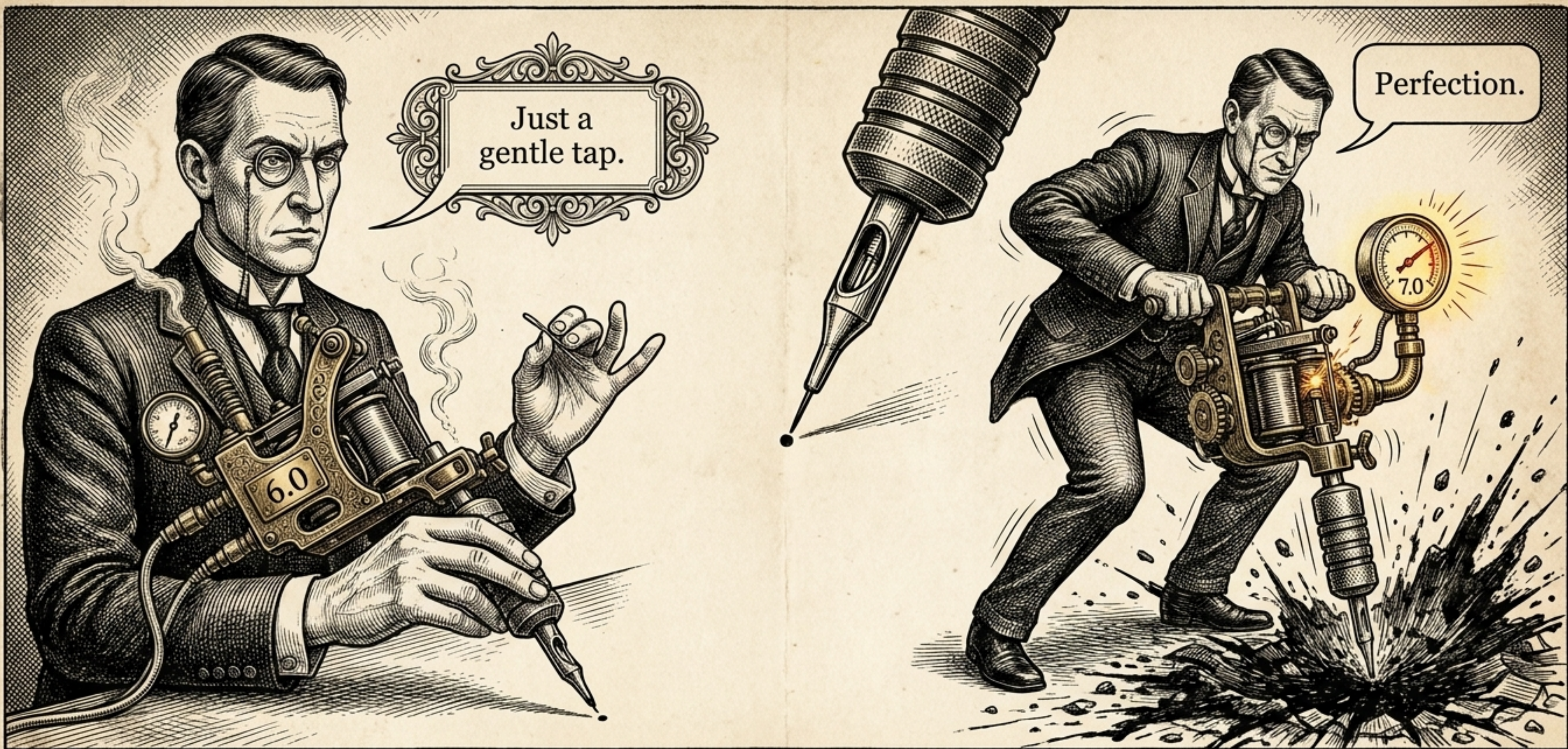




For stippling, lower voltage prevents over-penetration.
Subtlety is lost on heavy machinery