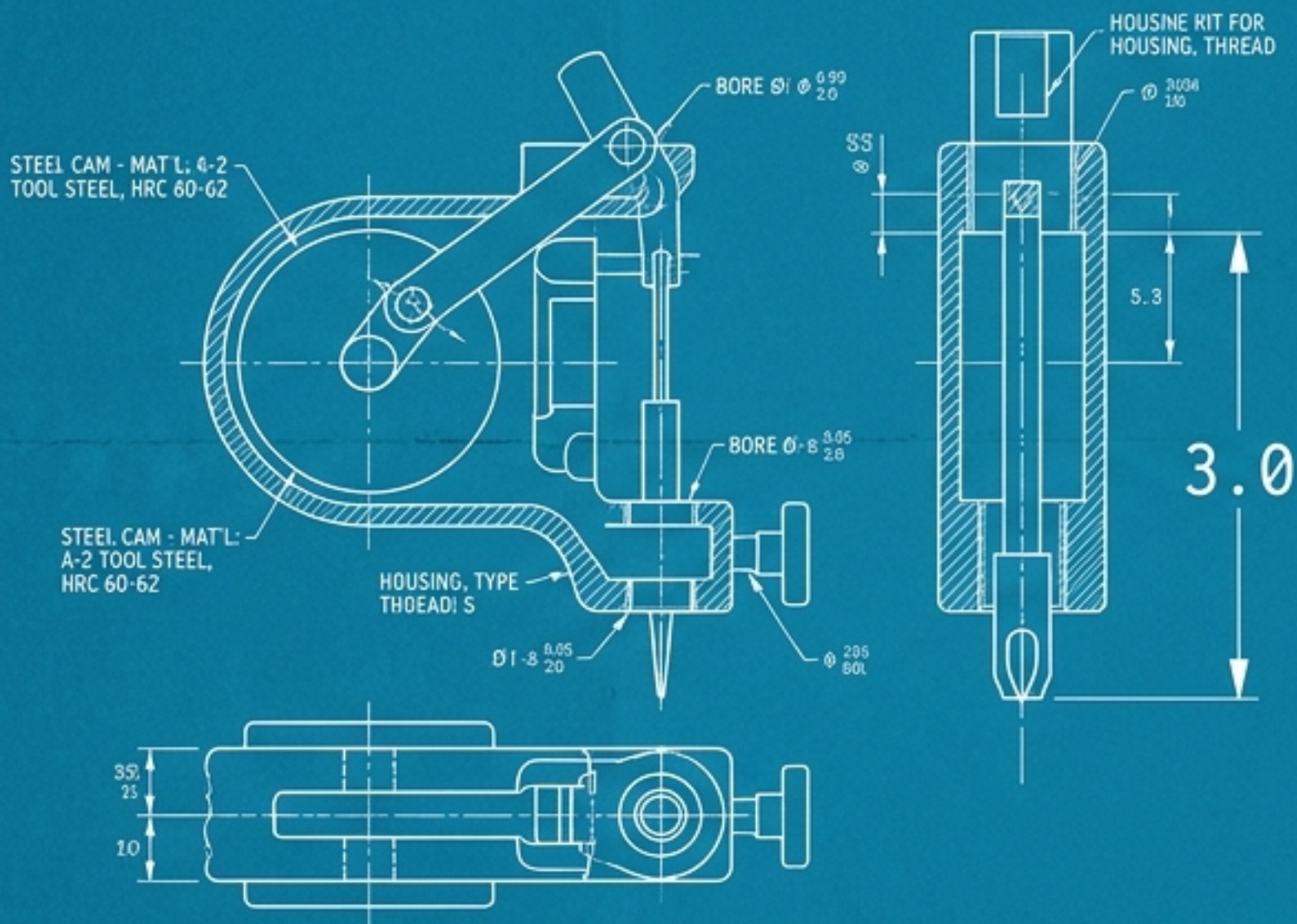
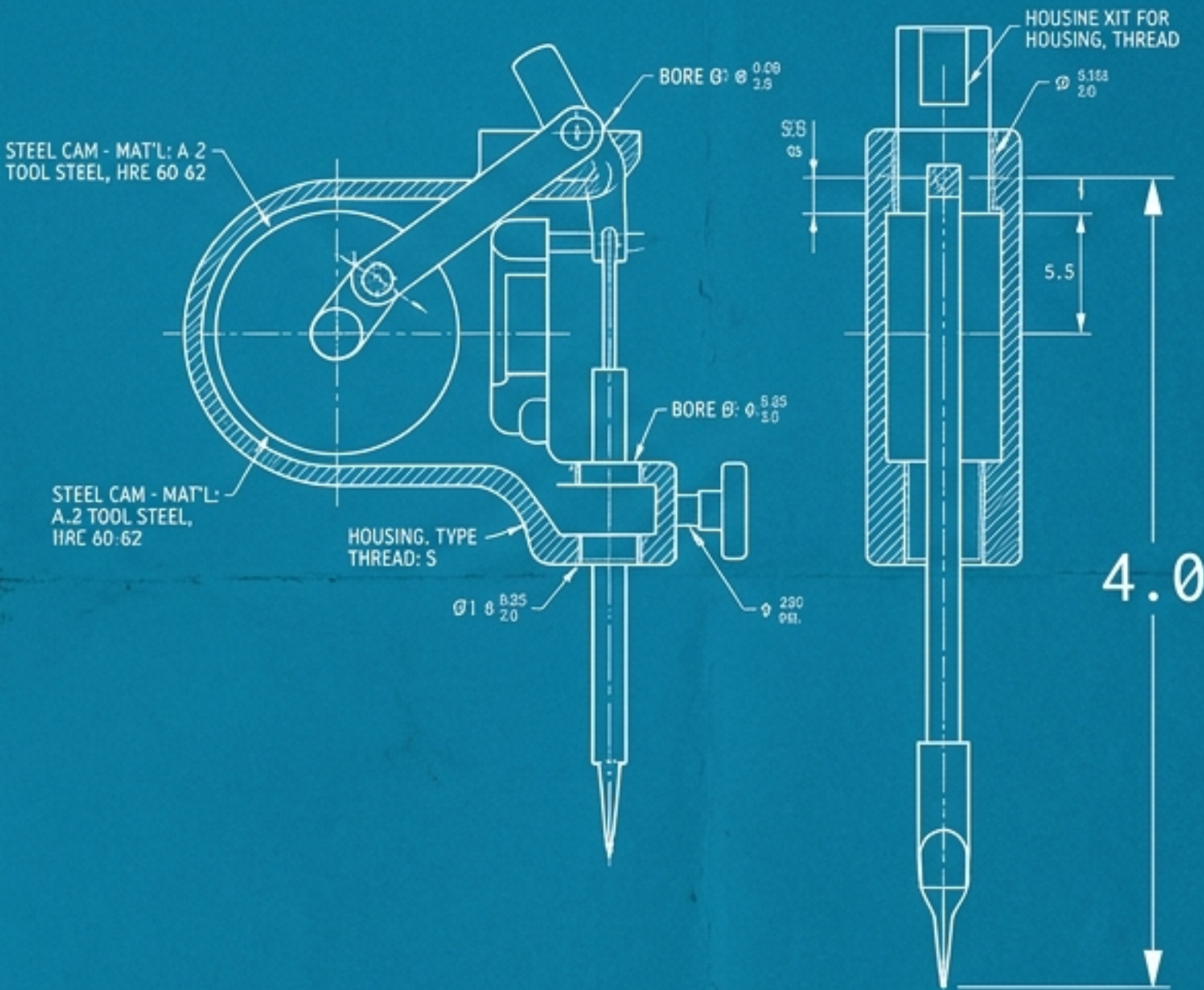


Longer stroke equals deeper penetration.
Needle travels farther per cycle.
Reduces cycles per second.
Adjust voltage to compensate.



- NOTES:
1. STEEL CAM - MAT'L: A-2 TOOL STEEL, - A-2 TOOL STEEL, HRC 60-62
 2. NO POINT/REAT YRATMENT2: ON CYEE CYCLE.

Stroke length dictates the exact distance from full retraction to full extension.
The stroke decision precedes the voltage decision.

REVISION			
REV	REVISION	NOTE	MOIST
1	Revised		1

REVISION			
REV	REVISION	NOTE	MOIST
1	Revised		1