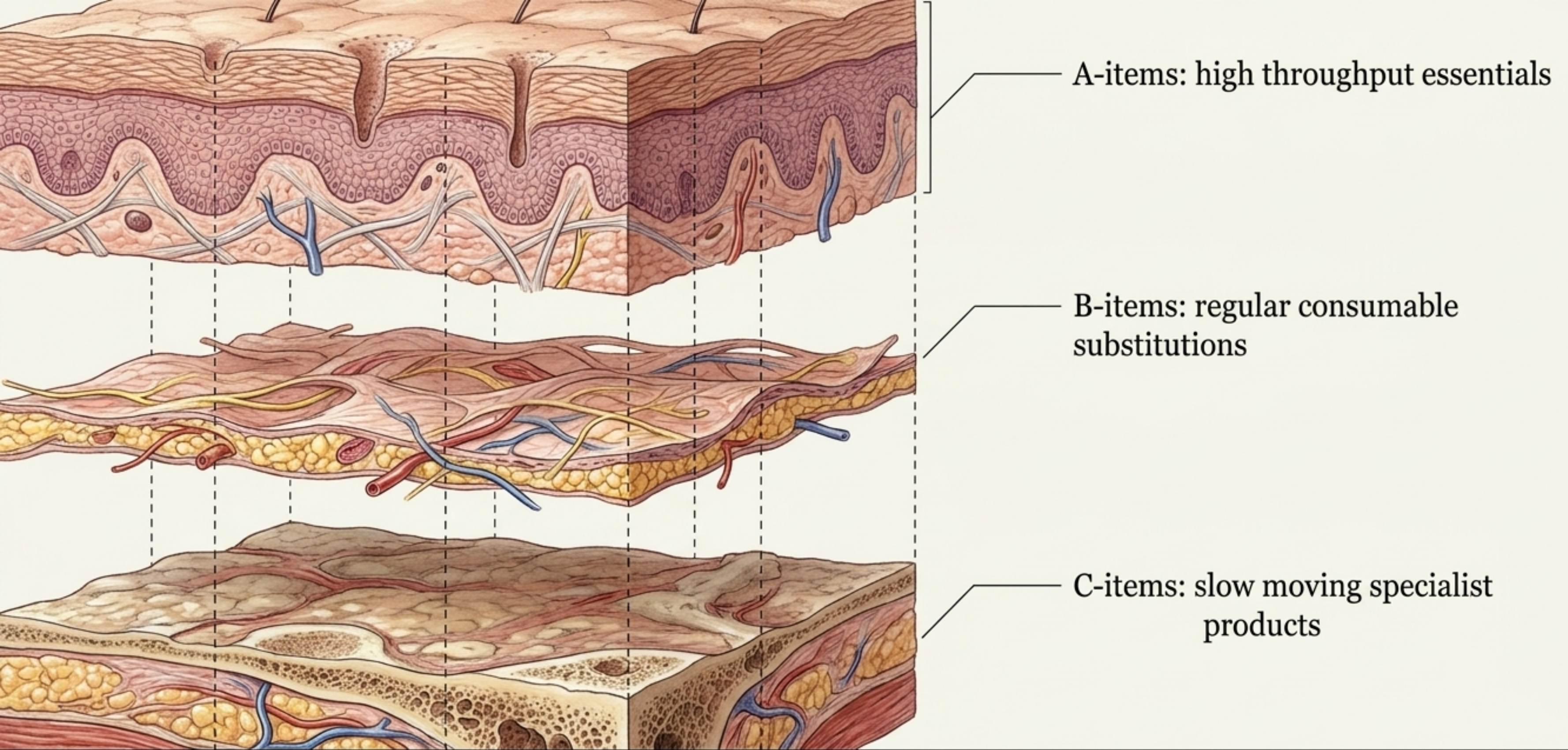




The practical test is to calculate annual cost and maintain purchasing discipline for each core category.

BUY CERTAINTY NOT CATALOGUE VOLUME