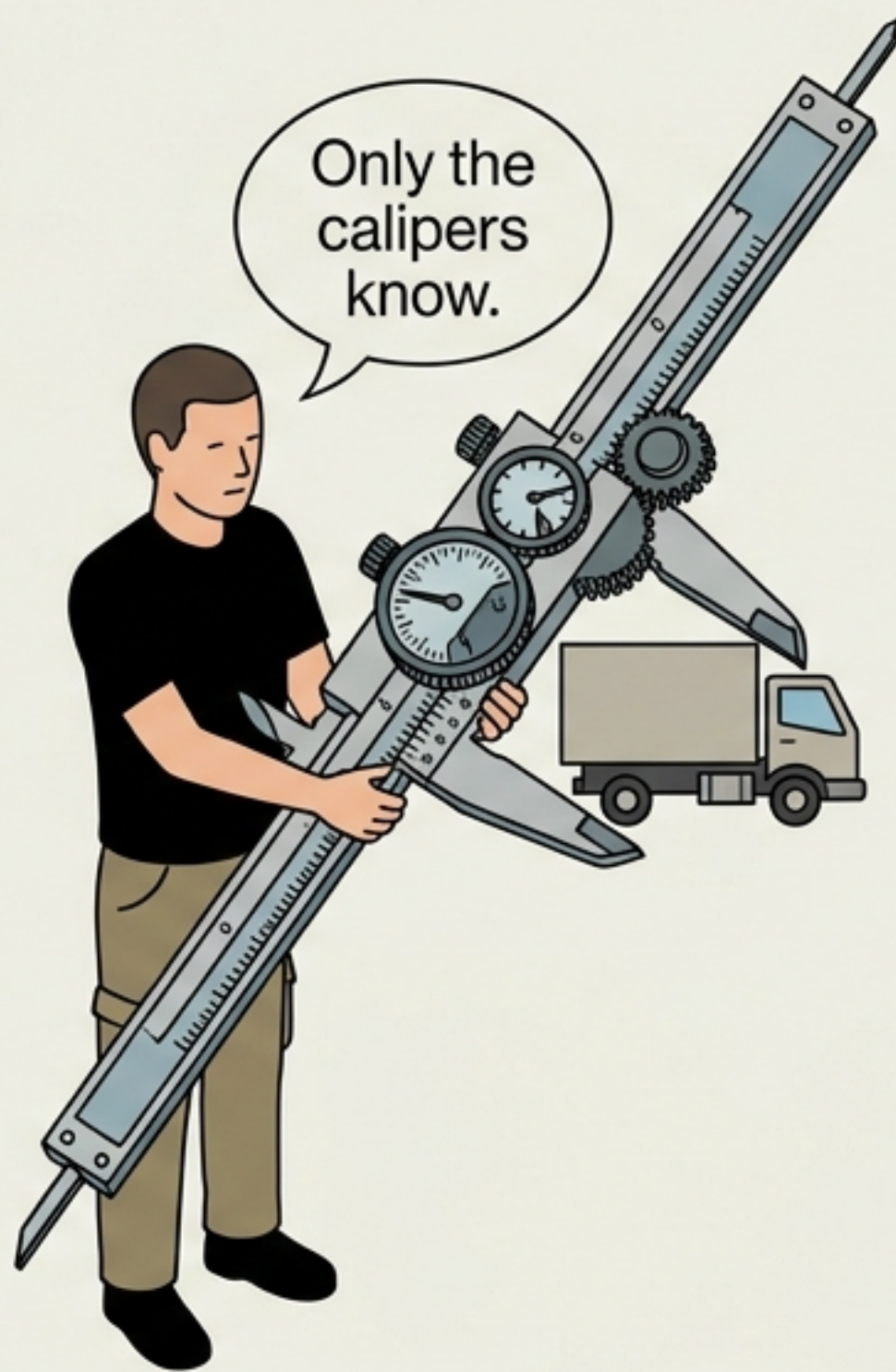
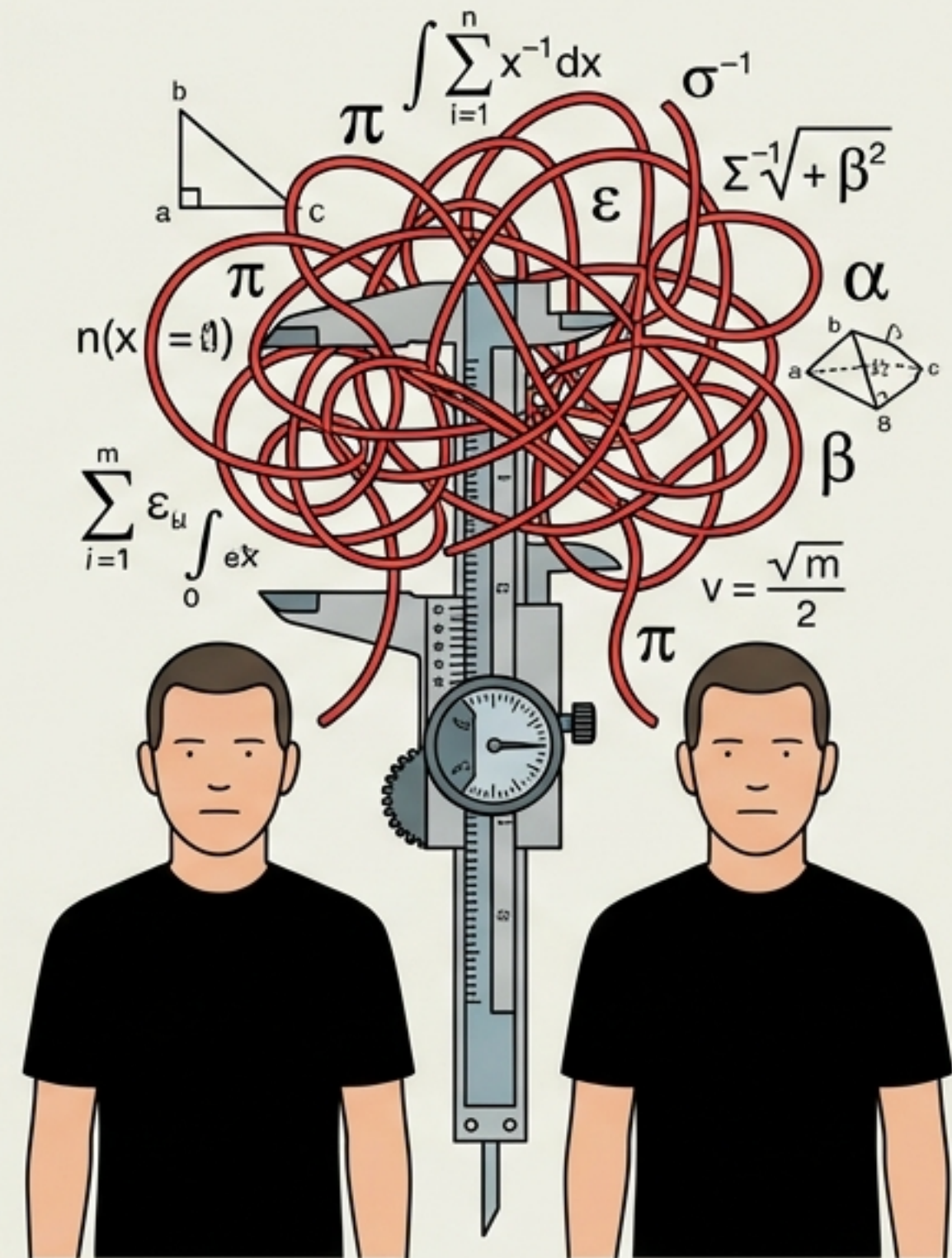




Buyers must track 5 figures: net unit price, freight, realistic rebates, payment cost, and the cost of stockouts.
The emotional cost of supply chain logistics remains largely undocumented.