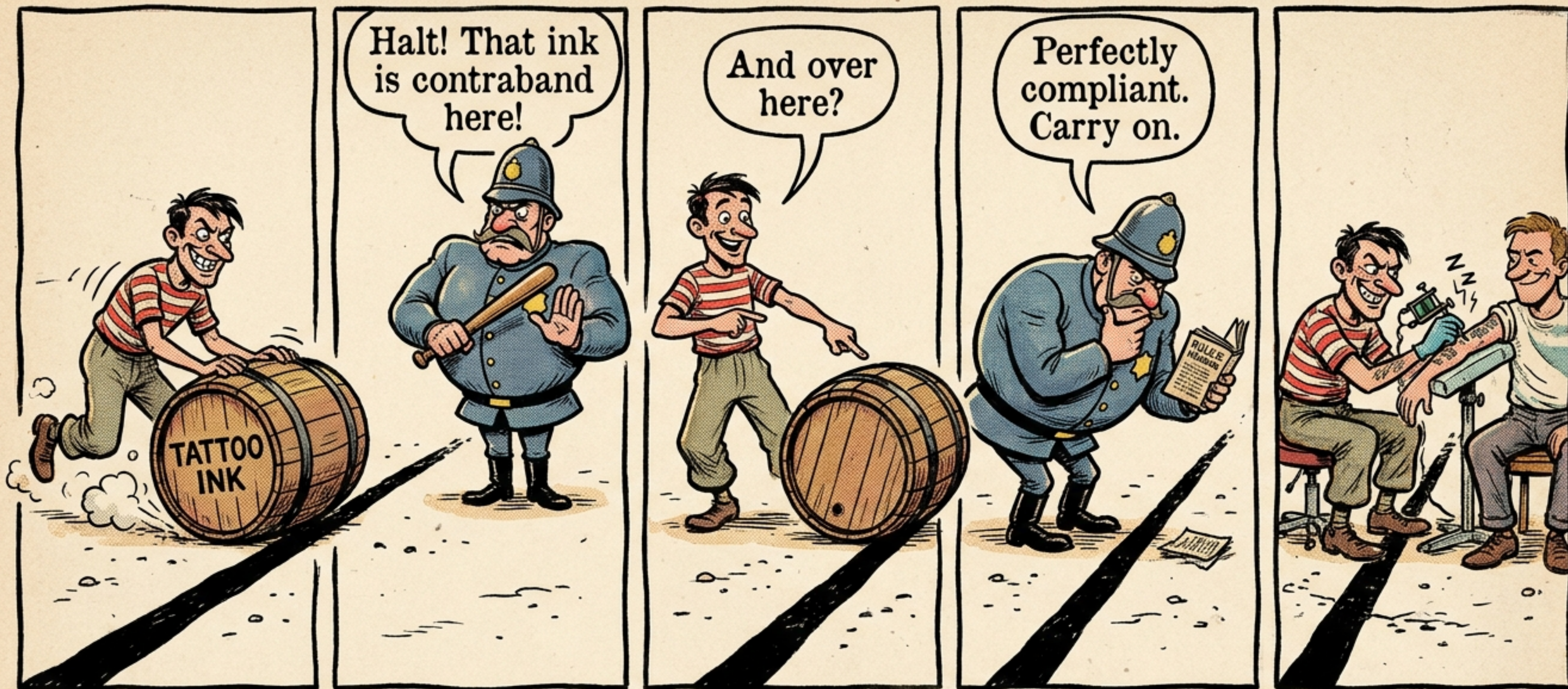




Divergent regulatory frameworks mean an ink formulation can be fully compliant in a jurisdiction but restricted elsewhere.

Geography is the strictest chemistry teacher.