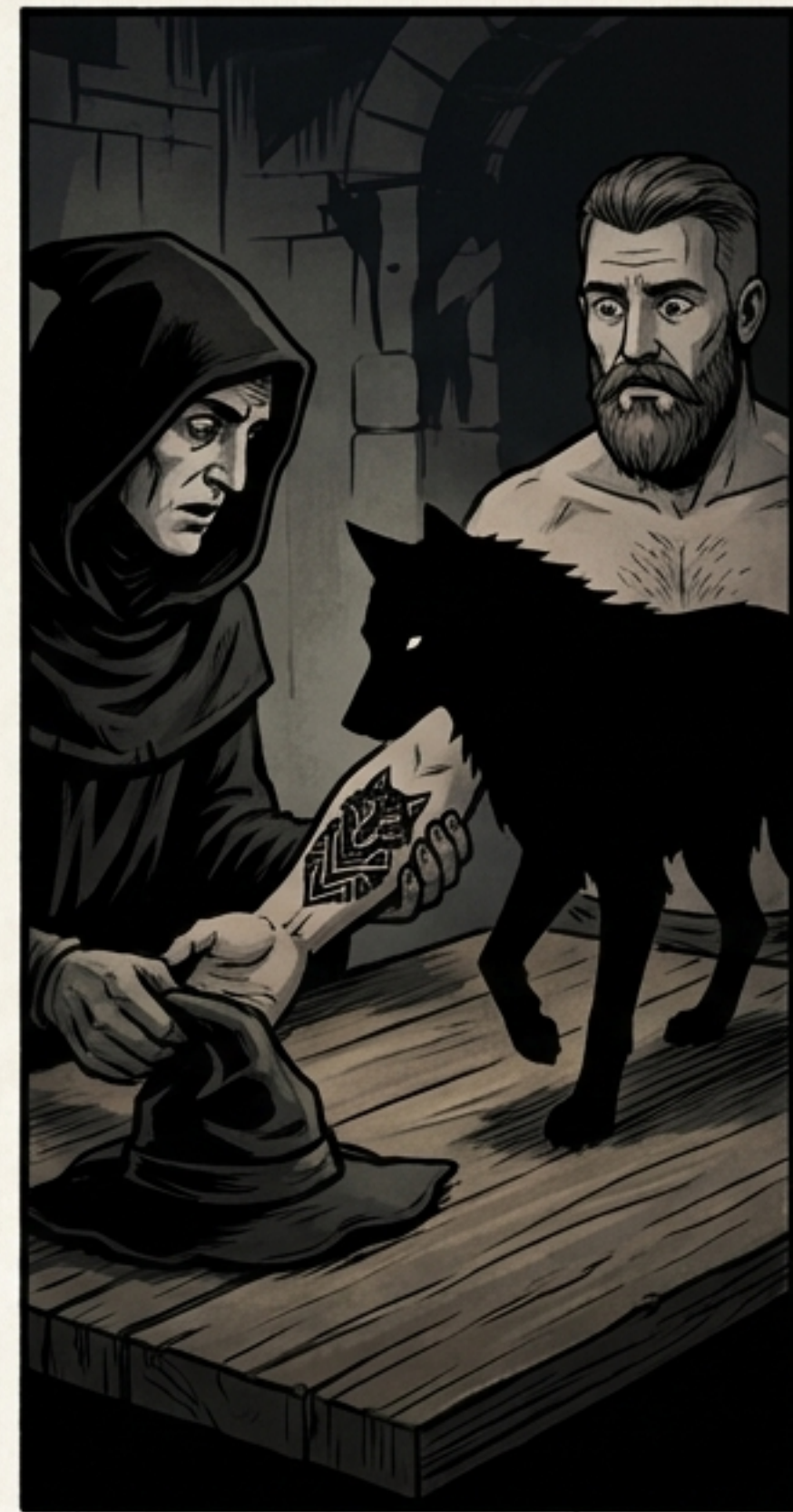




Modern black inks consist primarily of carbon black but are often mixed with metallic compounds.
Darkness requires a heavy metal foundation.