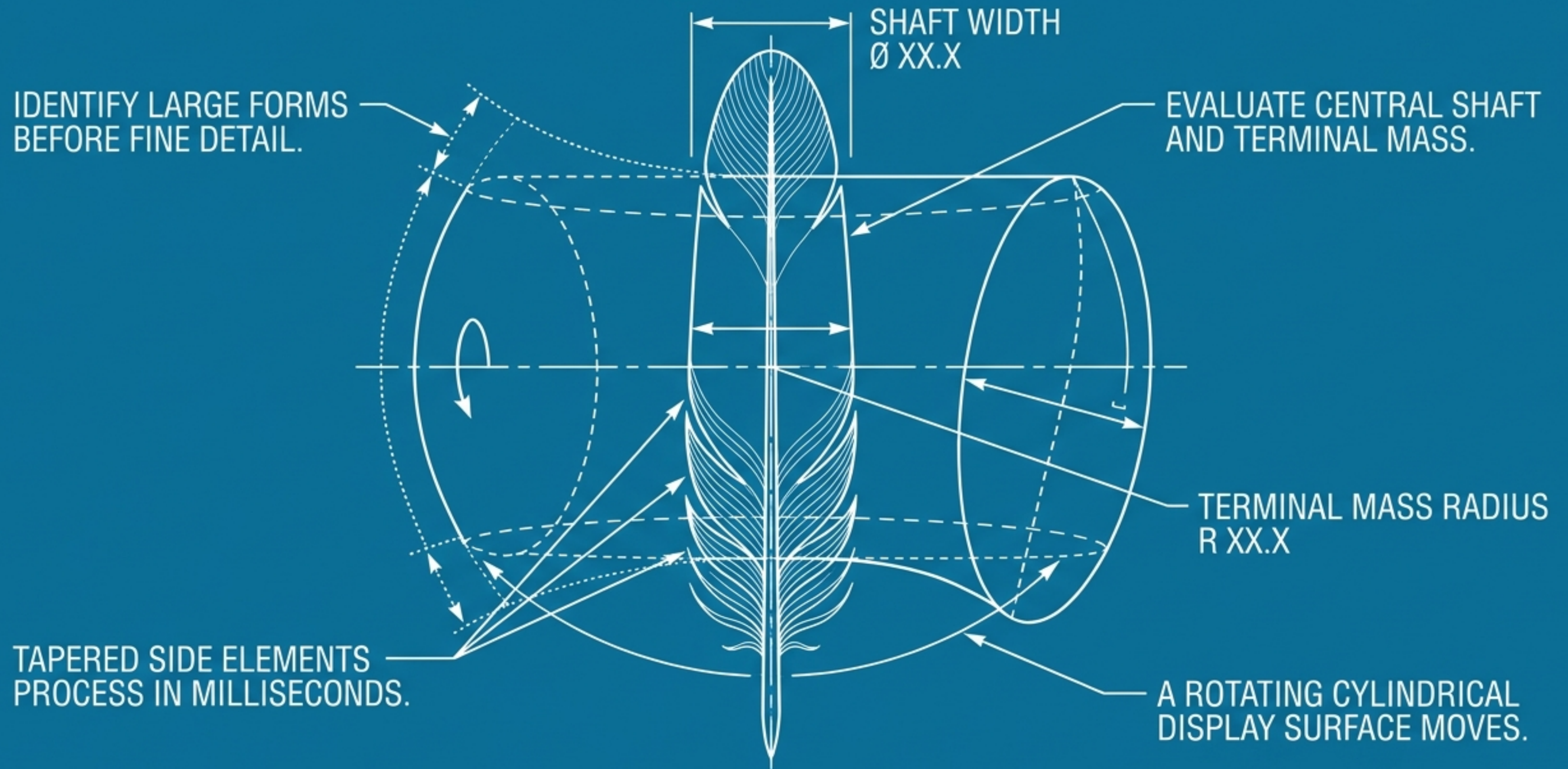




SKIN STRETCHES AND CHANGES SHAPE WHEN THE NECK FLEXES.
ENGINEERING DETAILS DO NOT REPLACE JUDGMENT.