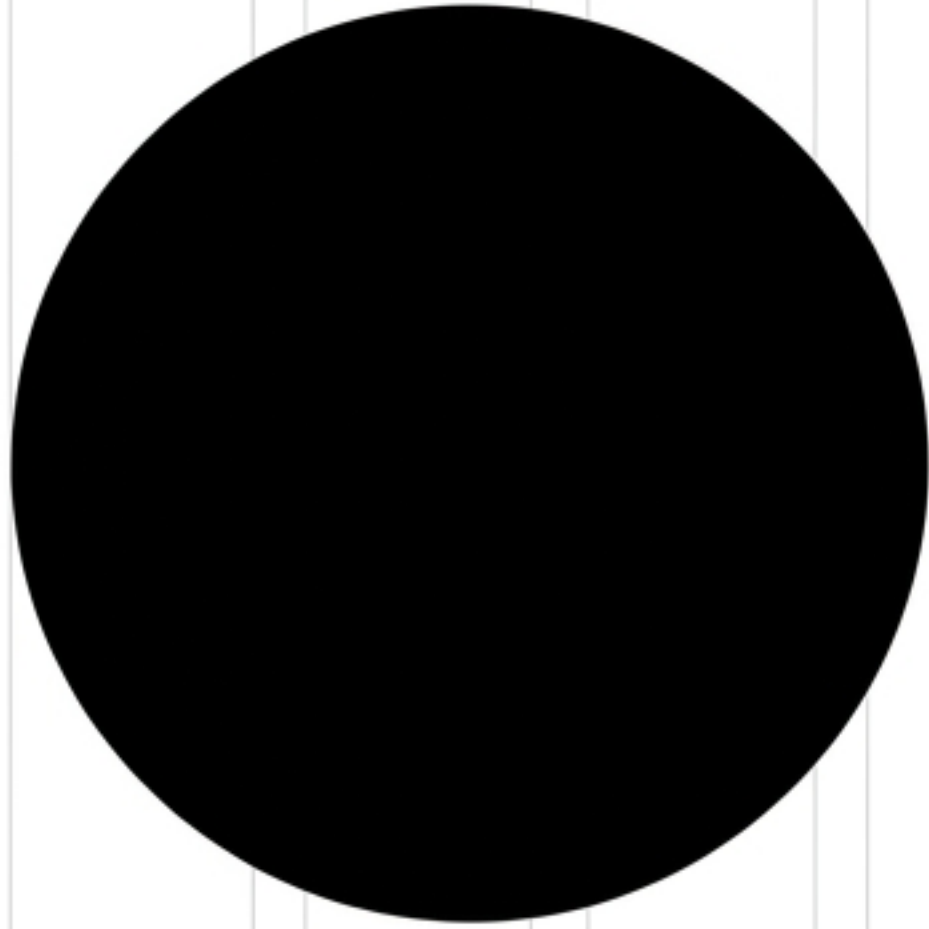


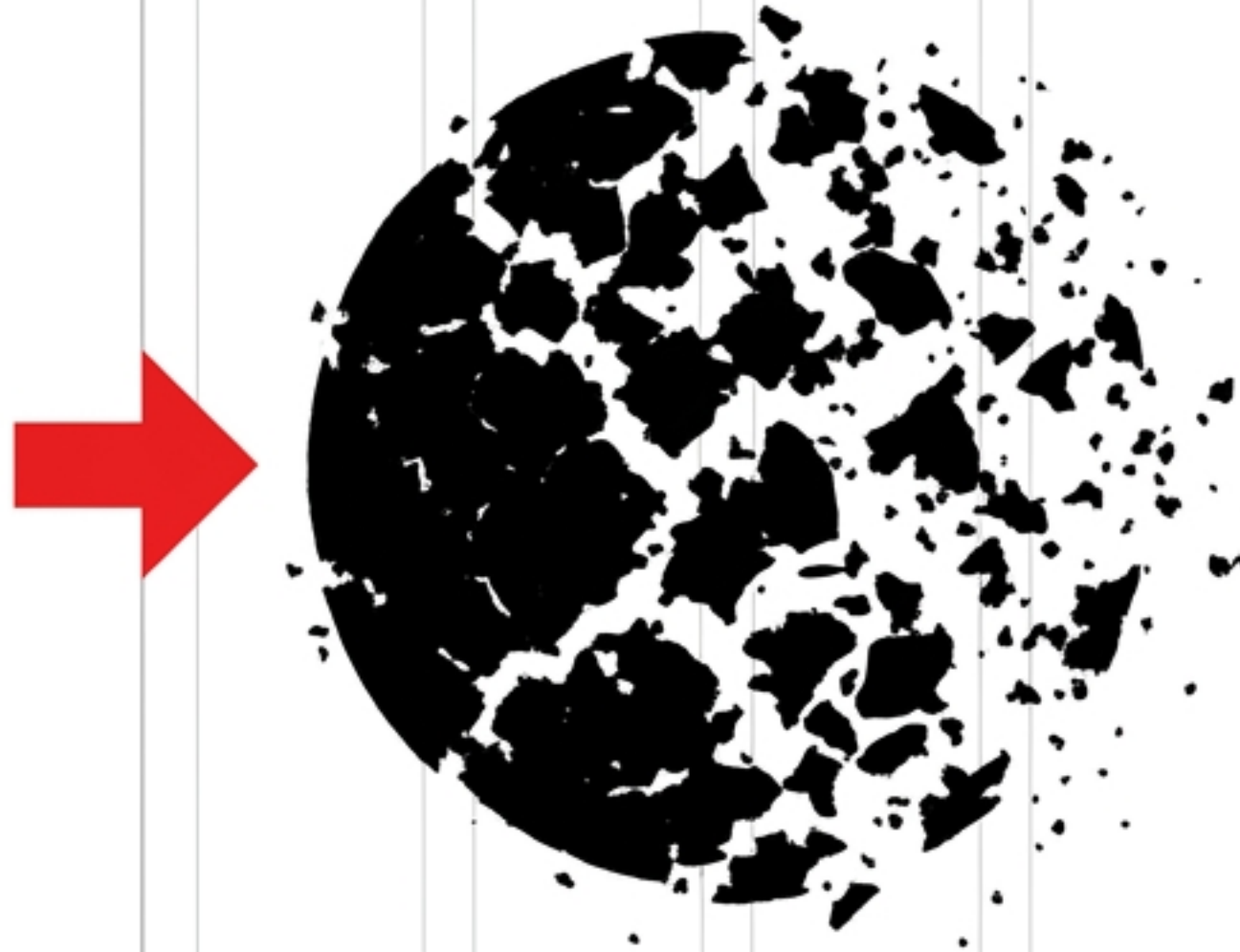
Initial Stage

Lag phase lasts 12 months



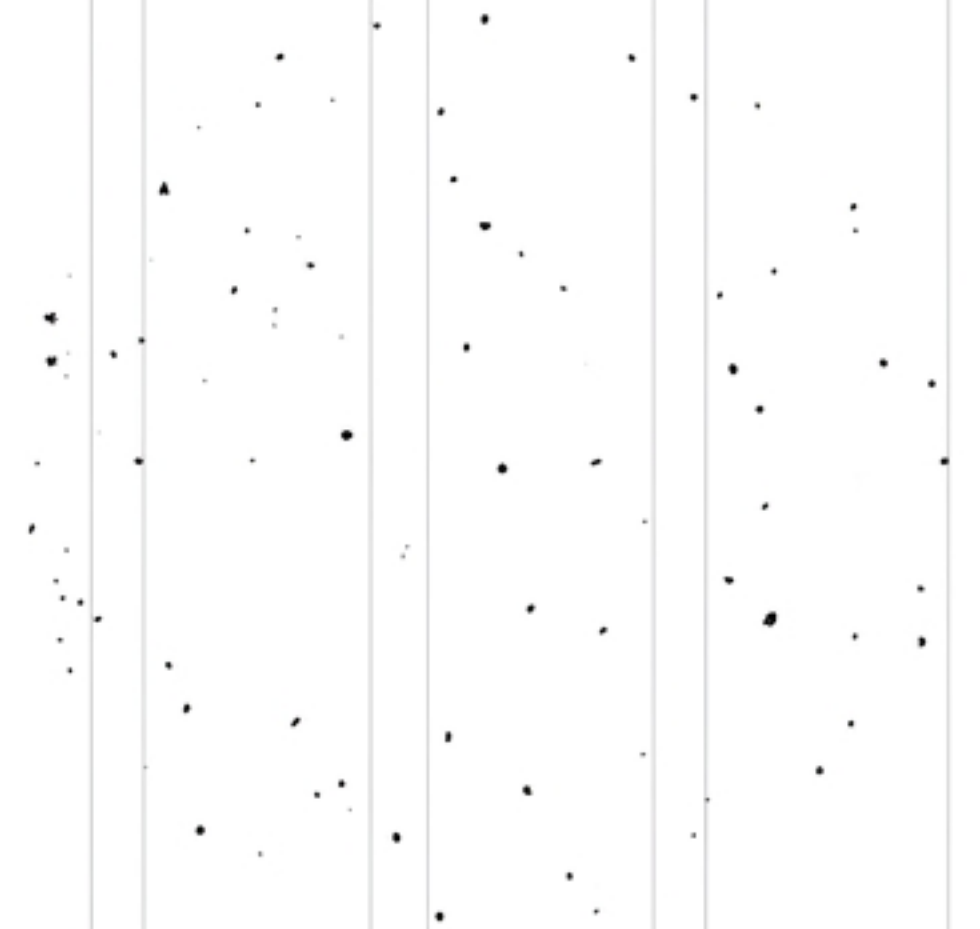
Secondary Stage

Polymer shell degrades



Final Stage

Macrophages eliminate agent



Hydrophobic interactions lead to particle aggregation in the physiological milieu.

INK PARTICLES MUST AGGREGATE.