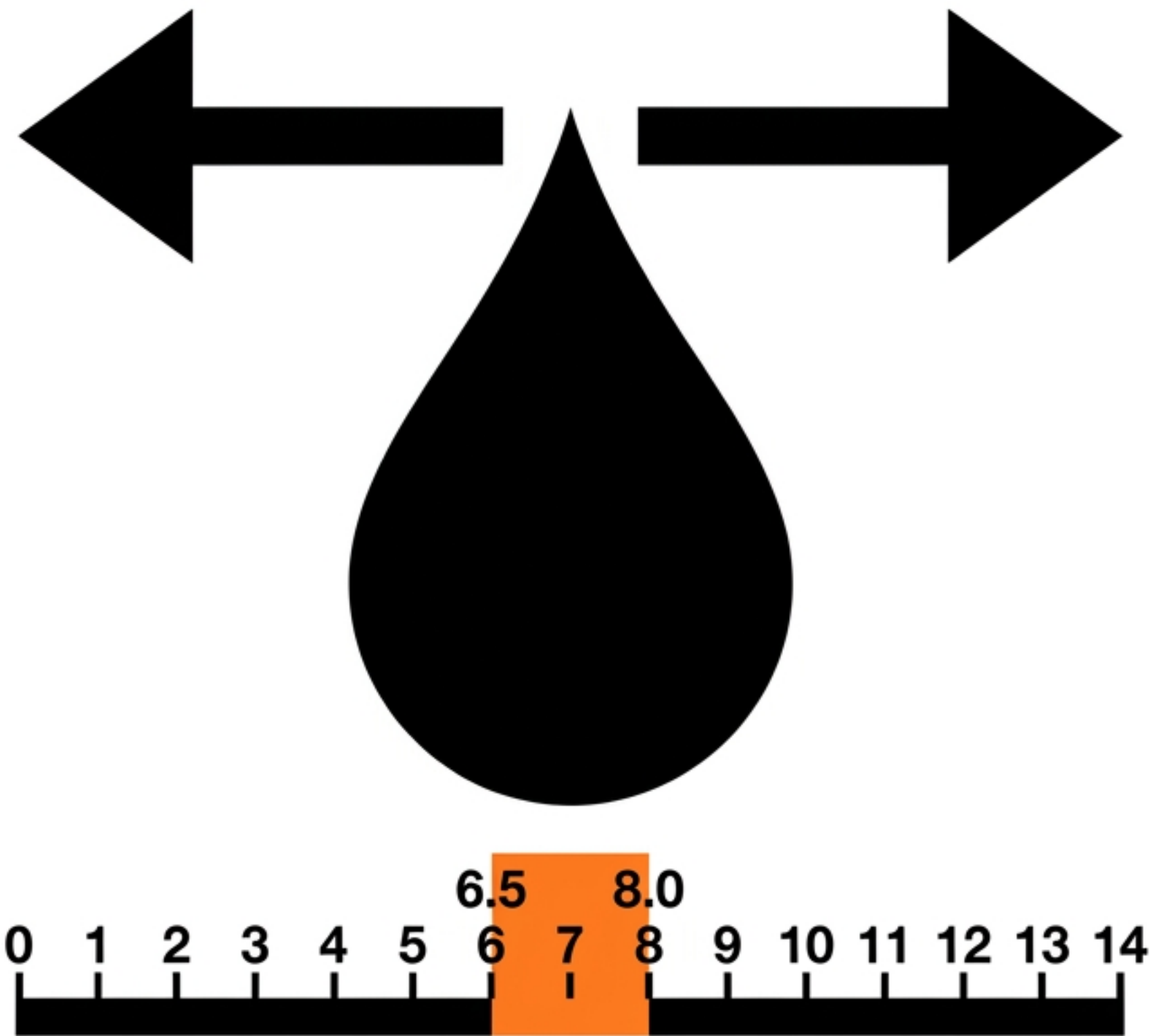




Particles must exceed 50 nanometers.

Particles must remain under 300 nanometers.

Optimal particles resist lymphatic clearance.

Carrier fluid pH ensures stability.

Maintain pH above 6.5.

Keep pH below 8.0.

Pigment permanence relies on precise macrophage cellular entrapment and dispersion chemistry.

RESPECT CHEMICAL THRESHOLDS.