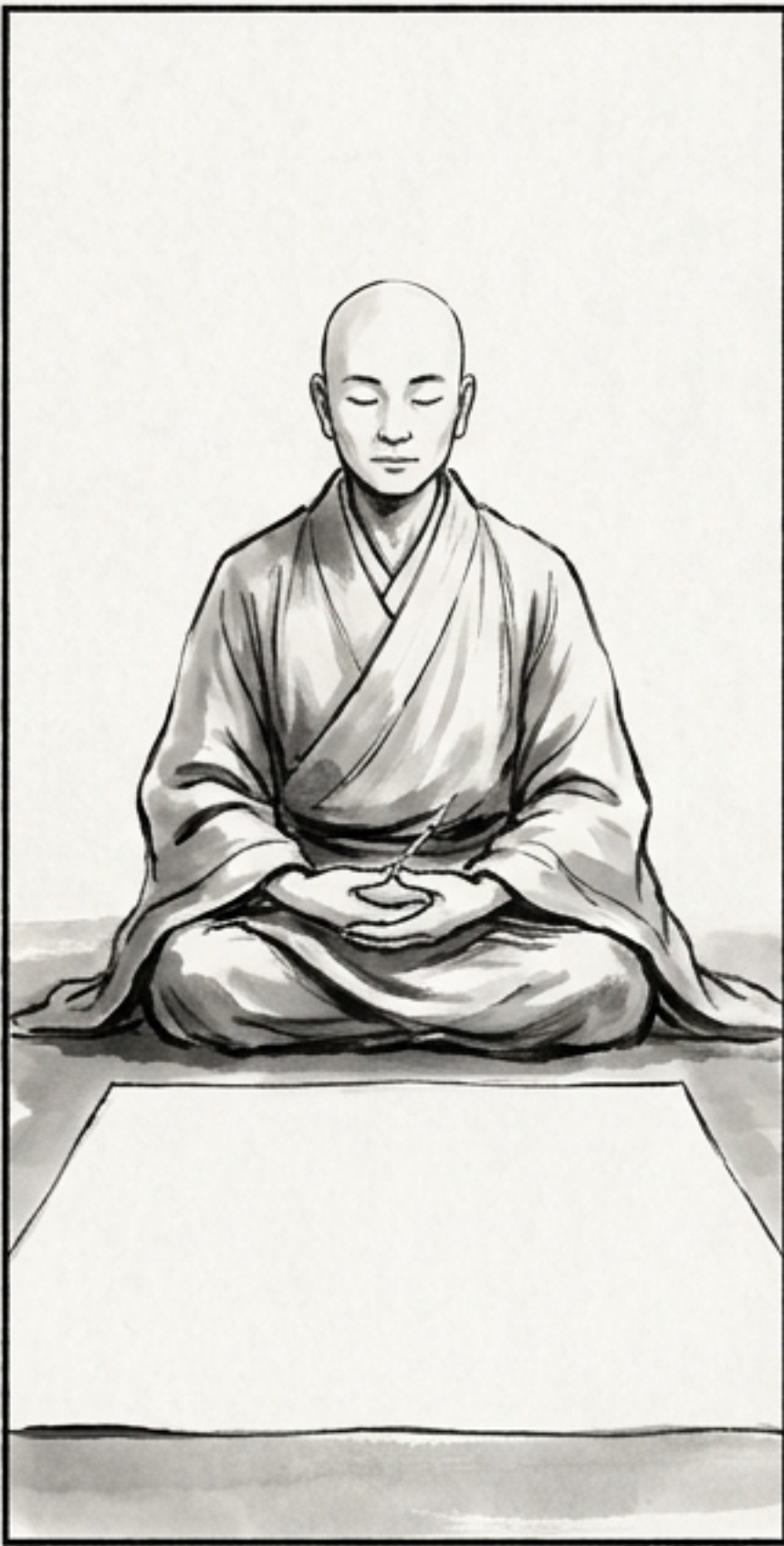




White tattoo pigments formulated with titanium dioxide act as a mechanical abrasive that grinds metal particles from steel needles.

The hardest stone eventually dictates the shape of the blade.