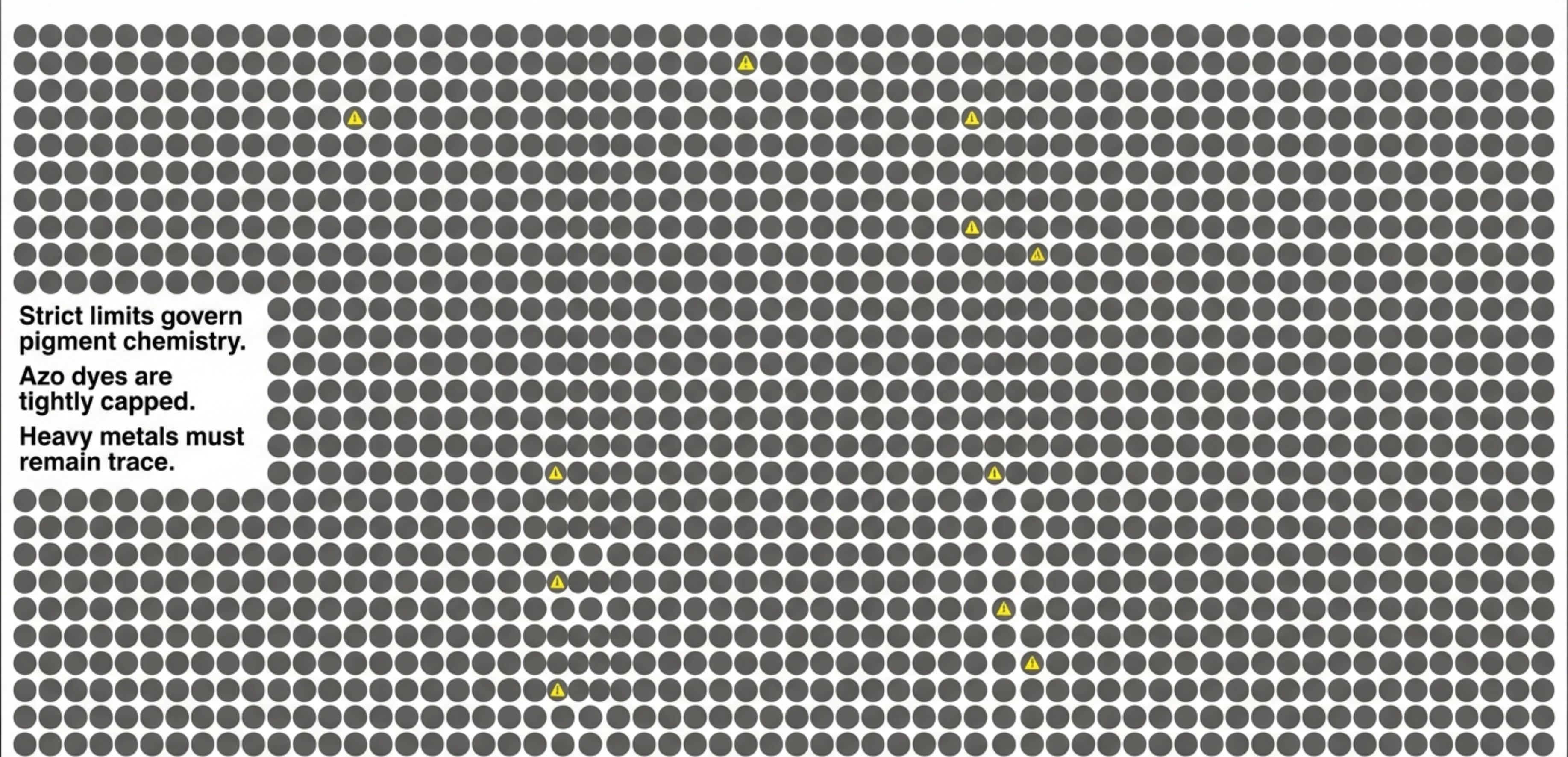




Hazardous substances face strict regulatory caps in modern inks.
Maximum allowance is 1000 ppm or 0.1 percent.